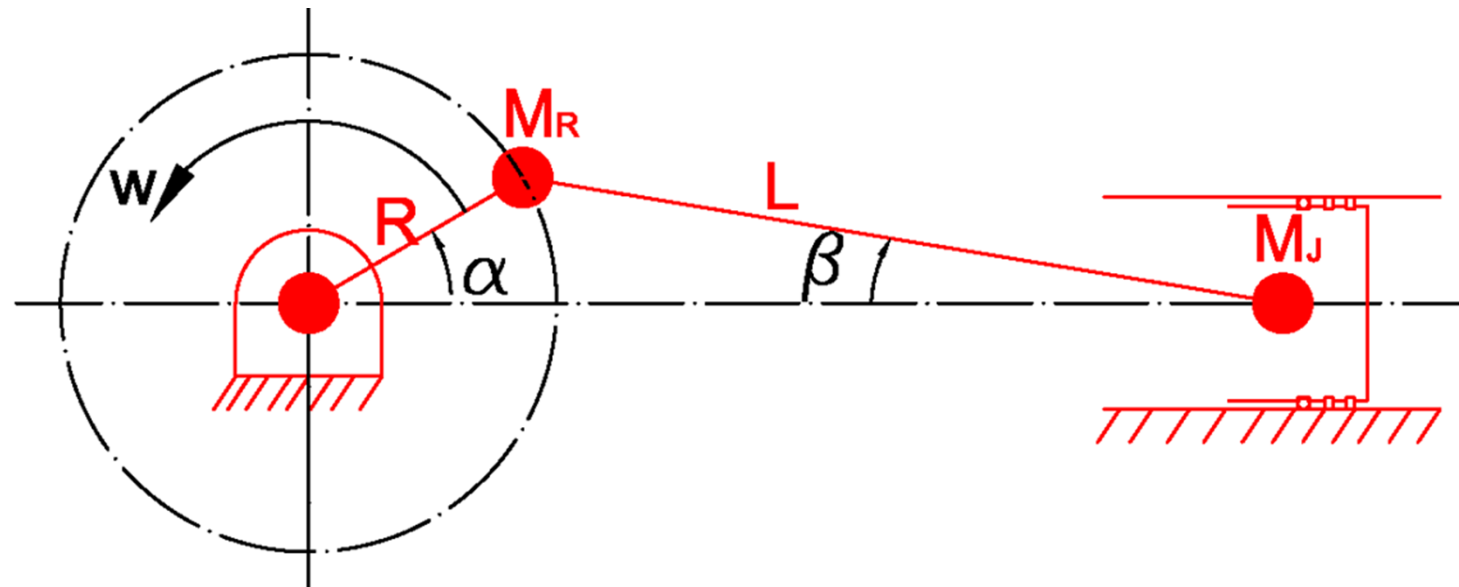


Engine dynamics-Ex2

Forces acting on bearings without balancing

Assoc. Prof. Dr. Levent YÜKSEK



- $n=6500$ rpm
- $R=40.25/1000$; %m
- $m_{\text{piston}}=276.26/1000$; %kg
- $m_{\text{ringoil}}=8/1000$; %kg
- $m_{\text{cp}}=225.6/1000$; %kg
- $\rho=20/1000$; %m
- $m_b=402.11/1000$; %kg
- $m_{\text{crp}}=0.3 \cdot m_b$ %kg

$$D=79.5/1000 \text{ \%m}$$

$$\lambda = 0.320$$

$$m_{\text{ringcomp}}=4/1000; \text{ \%kg}$$

$$m_{\text{wp}}=101.68/1000; \text{ \%kg}$$

$$m_w=400/1000; \text{ \%kg}$$

$$P_g@30^\circ \text{DCA}=1 \text{ Bar}$$

$$\rho_{cw} = R$$

$$\alpha = 30 \text{ DCA}$$

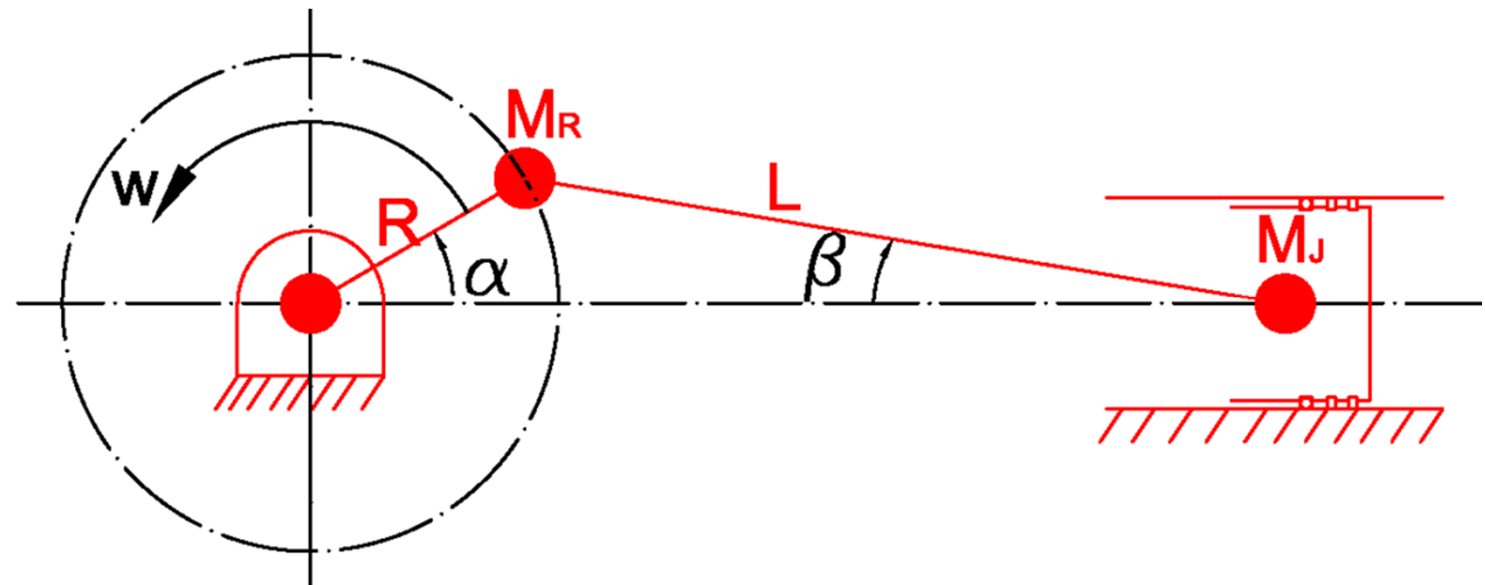
Beta

$$L \sin(\beta) = R \sin(\alpha)$$
$$\sin(\beta) = \lambda \sin(\alpha)$$

$$\beta = \arcsin(\lambda \sin \alpha)$$

$$\beta = \arcsin(0,32 * \sin 30)$$

$$\beta = 9.20^\circ$$



m_j

$$m_p = m_{piston} + m_{wp} + \sum m_{ring}$$

$$m_p = 276.26 + 101.68 + (8 + 2 * 4) / 1000$$

$$m_p = 0.393kg$$

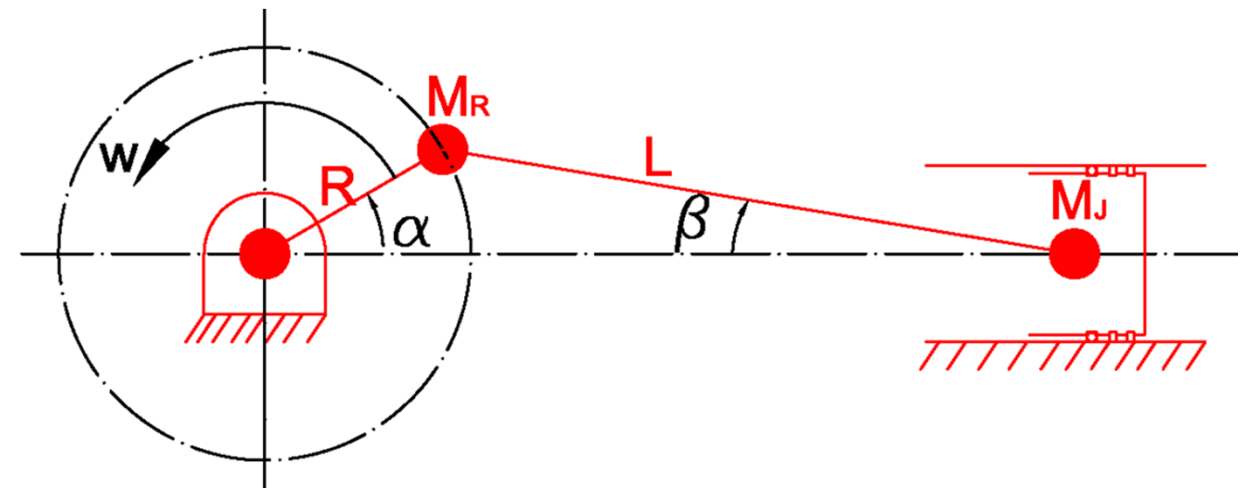
$$m_j = m_{piston} + m_{wp} + \sum m_{ring} + m_{crp}$$

$$m_{crp} = 0.3 * mb$$

$$m_{crp} = 0.3 * 0.402 = 0.120kg$$

$$m_j = m_{piston} + m_{wp} + \sum m_{ring} + m_{crp}$$

$$m_j = 0.393 + 0.120 = 0.514kg$$



$$m_R$$

$$m_{crc} = 0.7 * mb$$

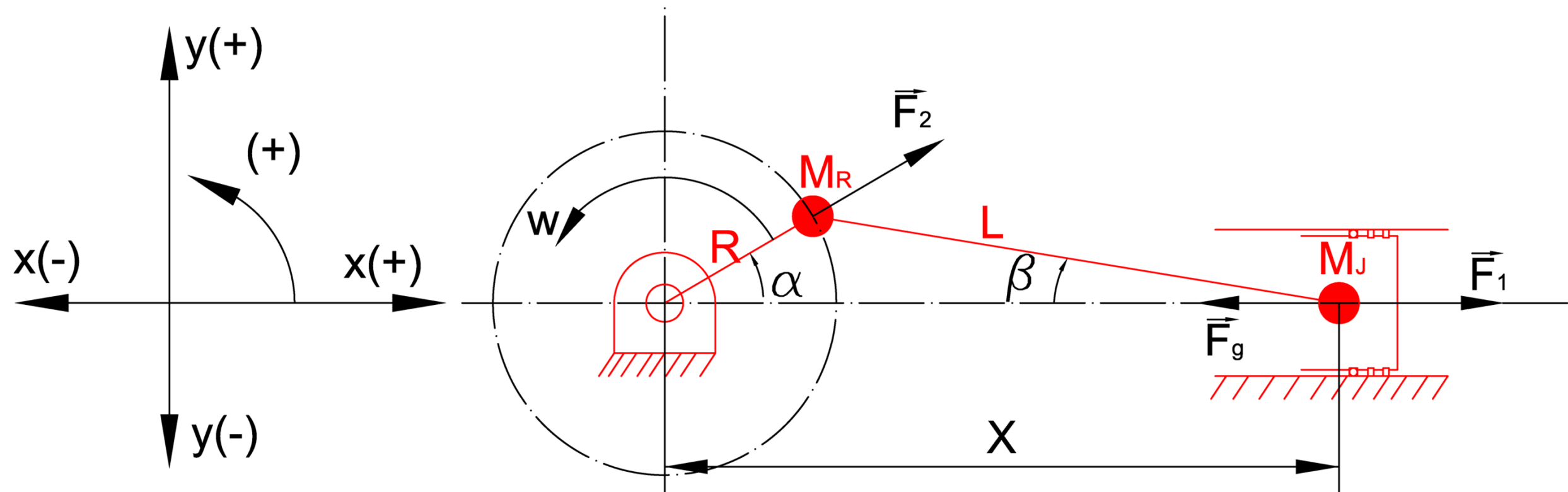
$$m_{crc} = 0.7 * 0.402 = 0.281kg$$

$$m_R = m_{cp} + 2m_w \frac{\rho}{R} + m_{crc}$$

$$m_R = 0.2256 + 2 * 400 * \frac{20 / 1000}{40.25 / 1000} + 0.281$$

$$m_R = 0.90458kg$$

Coordinate system and forces



$$F_g$$

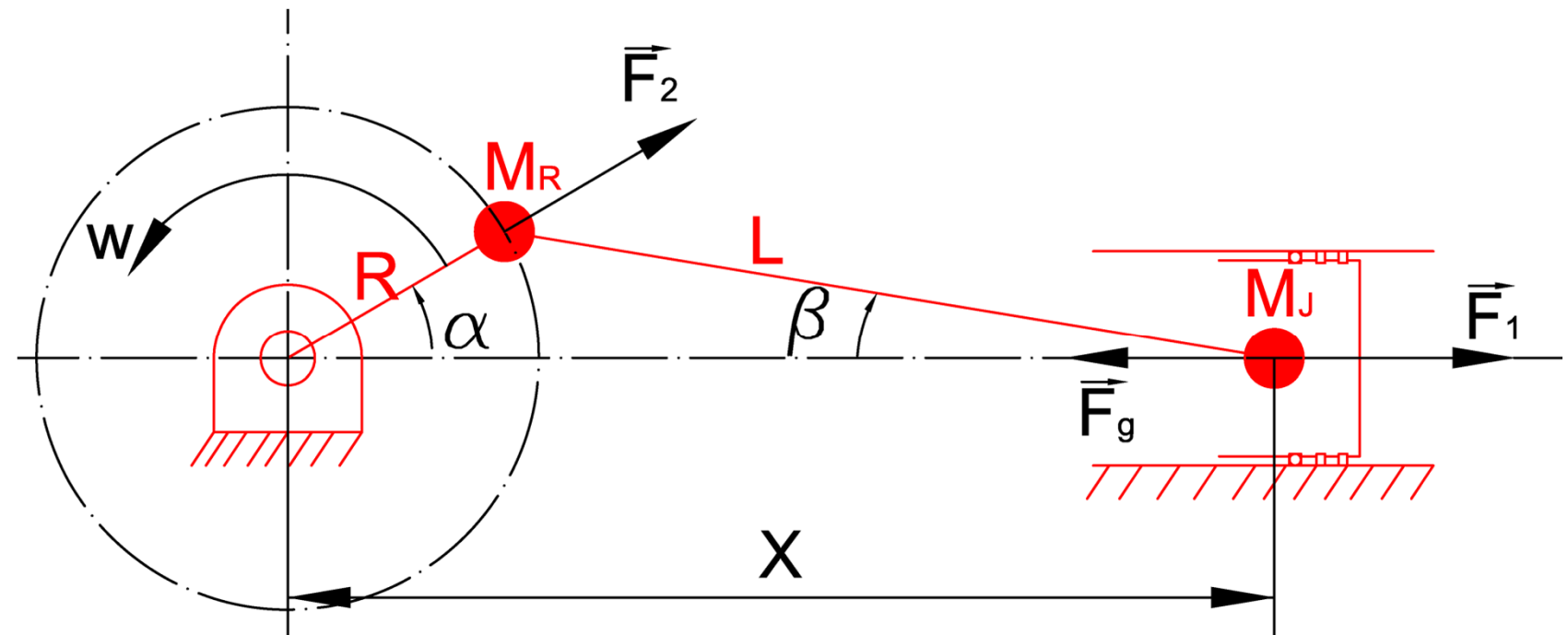
$$P = \frac{F}{A}$$

$$F_g = P(\alpha).A$$

$$F_g = P(\alpha).\left(\frac{\pi D^2}{4}\right)$$

$$F_g = 1.10^5.\left(\frac{\pi (79.5/1000)^2}{4}\right)$$

$$\overrightarrow{F_g} = 496 \angle 180^\circ \text{ N}$$



w, λ

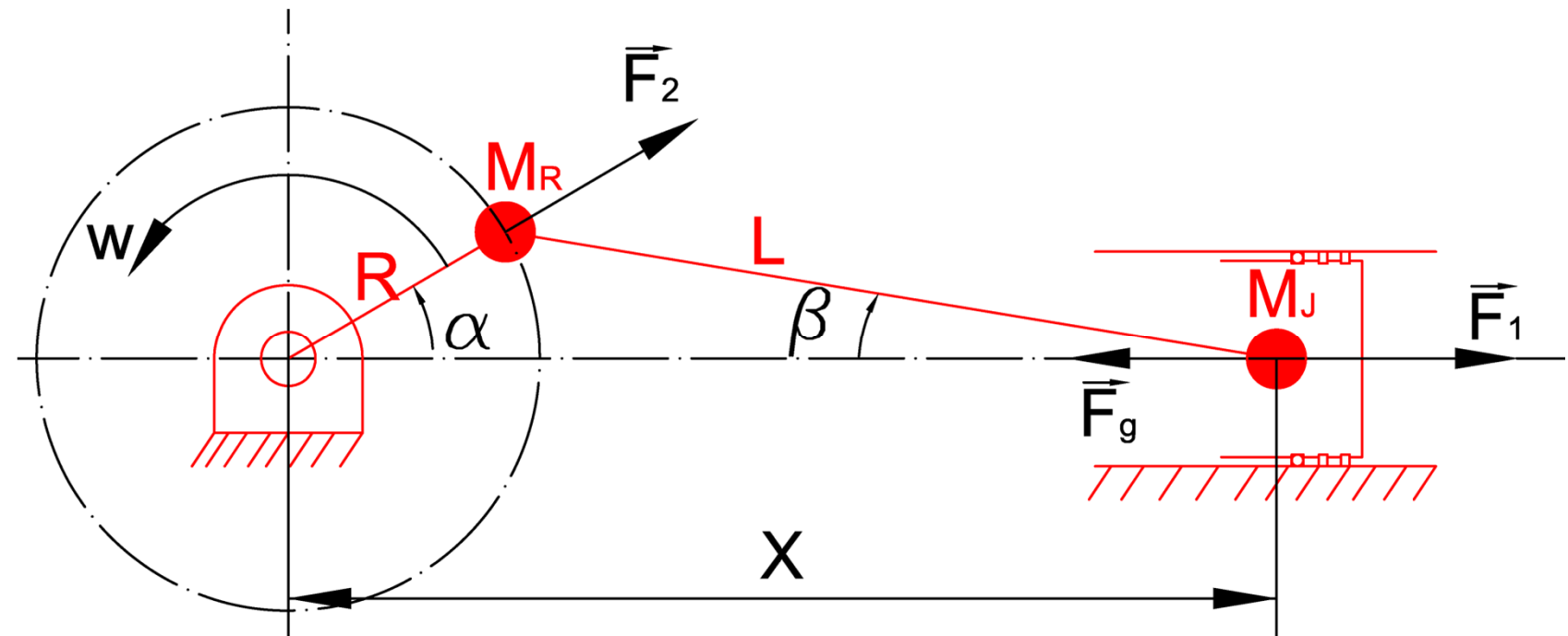
$$w = 6500 * 2\pi / 60$$

$$w = 680.33 \text{ rad} / s$$

$$\lambda = \frac{R}{L}$$

$$0.32 = \frac{40.25 / 1000}{L}$$

$$L = 125.78 / 1000 \text{ m}$$

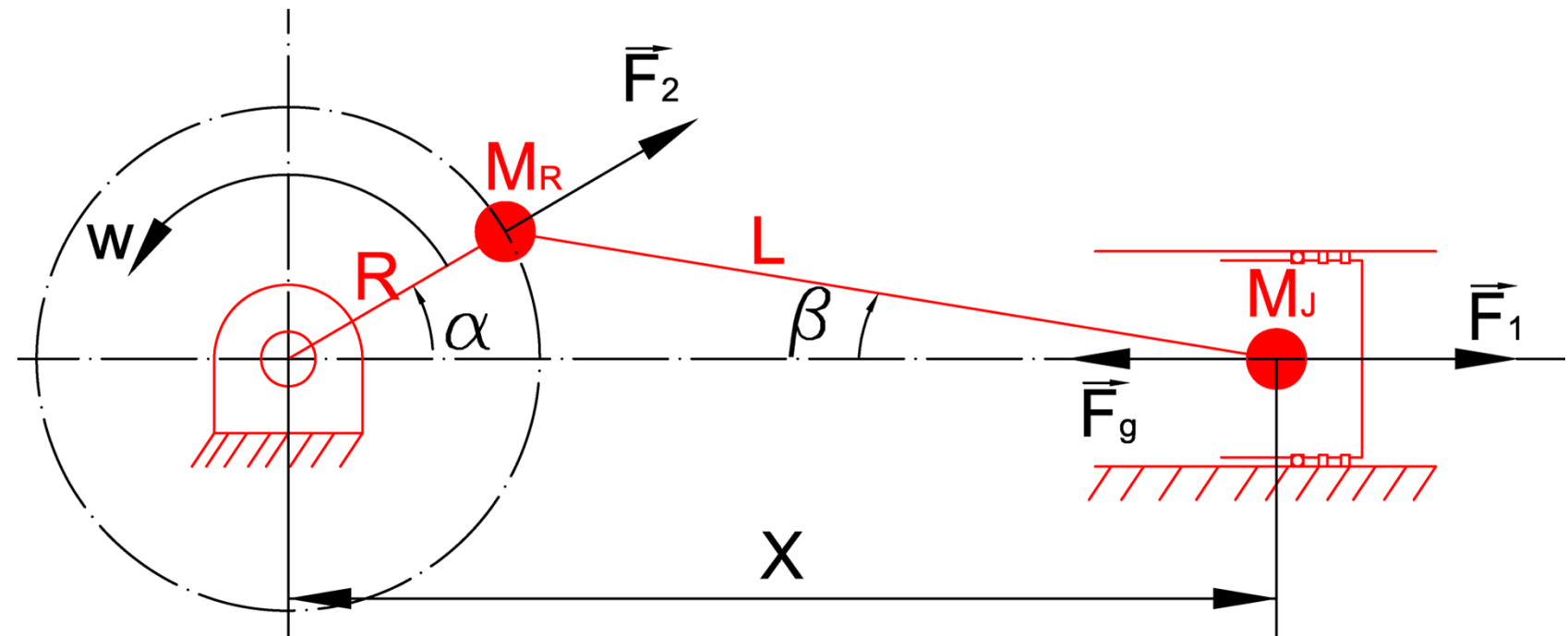


$\vec{F}_1$

$$\vec{F}_1 = -m_j - w^2 R [\cos \alpha + \lambda \cos 2\alpha] \angle 0^\circ$$

$$\vec{F}_1 = 0.514 \cdot (680.33)^2 \cdot \frac{40.25}{1000} \cdot [\cos 30 + \lambda \cos 60] \angle 0^\circ$$

$$\vec{F}_1 = 9824.85 \angle 0^\circ \text{ N}$$

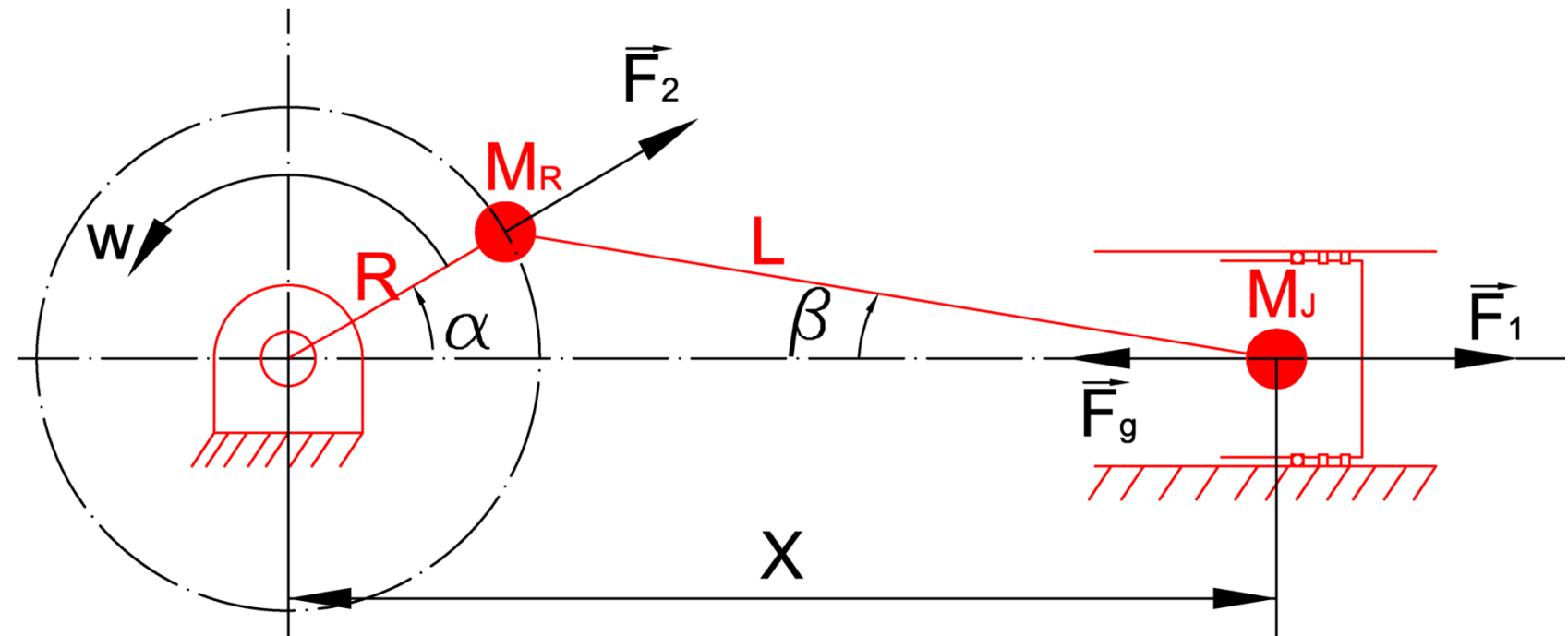


$$F_2$$

$$\vec{F}_2 = m_R \cdot R \cdot \omega^2 \angle \alpha$$

$$\vec{F}_2 = (0.904) \cdot \frac{40.25}{1000} \cdot (680.33)^2 \angle \alpha$$

$$\vec{F}_2 = 16852.02 \angle \alpha \text{ N}$$



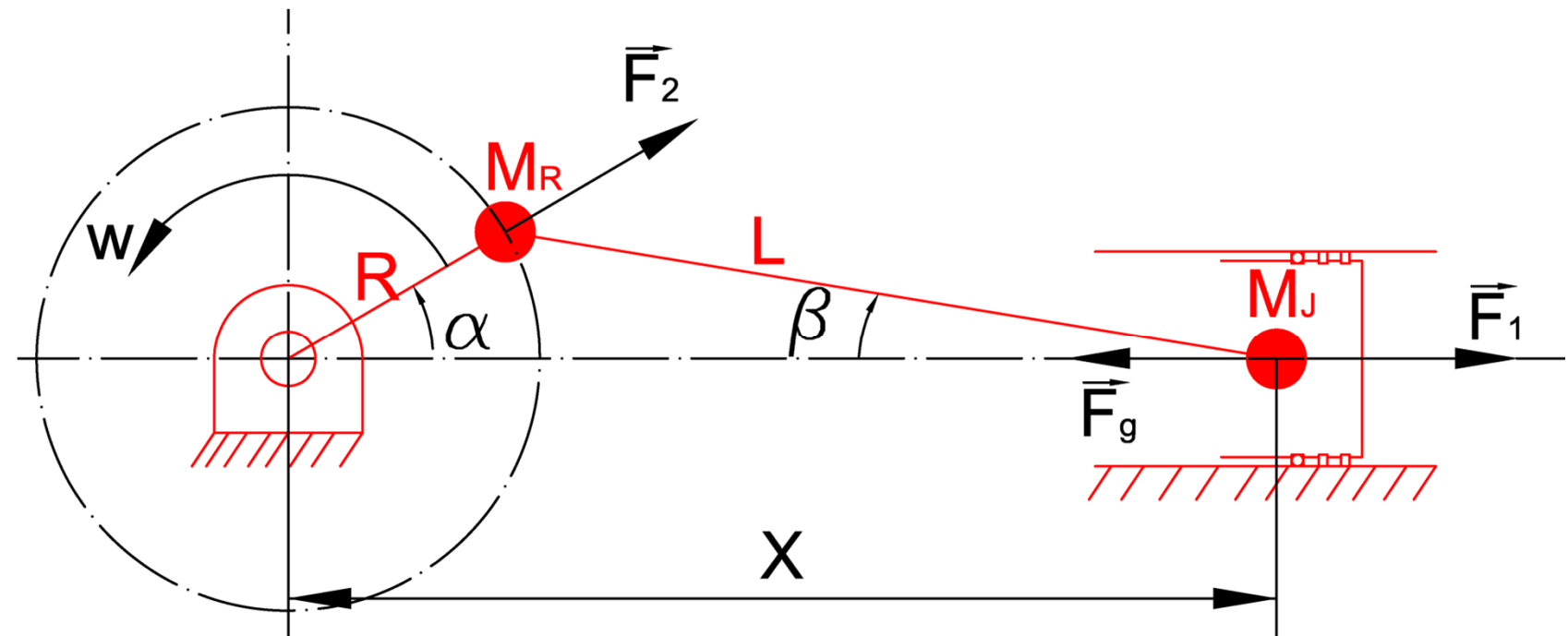
Total force acting on main bearings w/o balance

$$\vec{F}_g = 496 \angle 180^\circ N$$

$$\vec{F}_1 = 9824.85 \angle 0^\circ N$$

$$\vec{F}_2 = 16852.02 \angle \alpha N$$

$$\sum \vec{F} = \vec{F}_g + \vec{F}_1 + \vec{F}_2$$



Total force acting on main bearings w/o balance

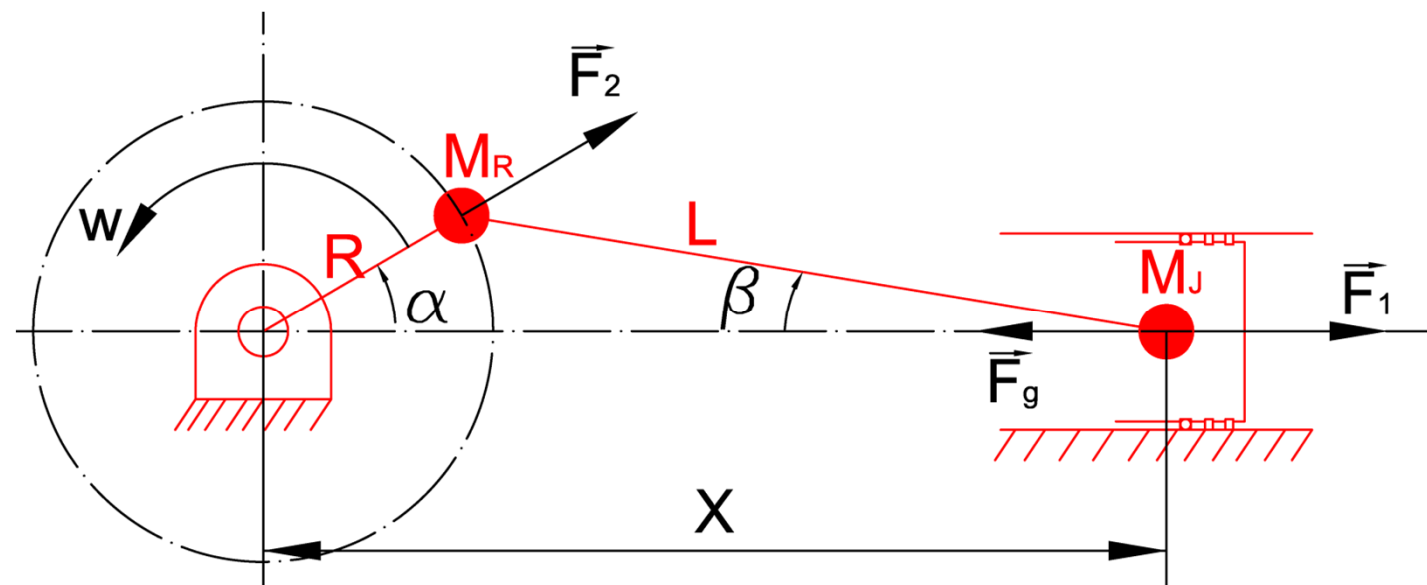
$$\sum \vec{F} = 496 \angle 180^\circ + 9824.85 \angle 0^\circ + 16852.02 \angle \alpha$$

$$\sum \vec{F} = 25363 \angle 19.4^\circ N$$

Total resultant force is calculated, but each bearing carries the load equally hence the force acting on each bearing is obtained then,

$$\vec{F} = 25363 \angle 19.4^\circ / 2$$

$$\vec{F} = 12681 \angle 19.4^\circ N$$



$$X = R \cos \alpha + L \cos \beta$$

$$\ddot{X} = -w^2 R [\cos \alpha + \lambda \cos 2\alpha]$$

$$\ddot{X} = -\left(w^2\right) R [\cos \alpha + \lambda \cos 2\alpha]$$

$$\ddot{X} = -\left(680.33^2\right) \left(\frac{40.25}{1000}\right) [\cos 30 + 0.32 \cos 60]$$

$$\ddot{X} = -19114,03 m / s^2$$

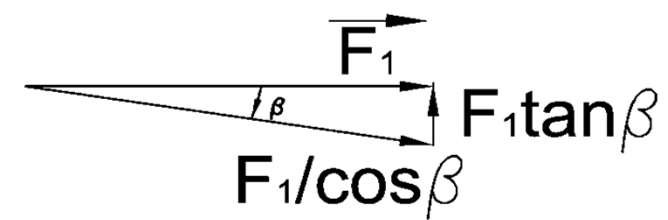
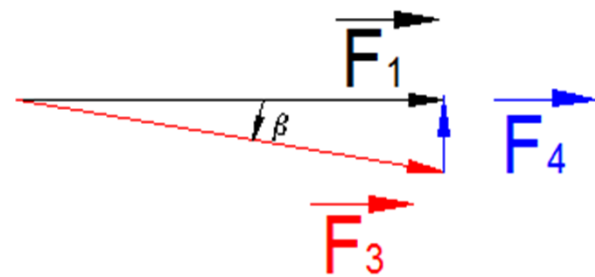
F3

$$\vec{F}_3 = |F_1 / \cos \beta| \angle (360 - \beta)^\circ \left\{ \ddot{X} < 0 \ \& \ \beta > 0 \right\}$$

$$\vec{F}_3 = |F_1 / \cos \beta| \angle (360 - \beta)^\circ \left\{ \ddot{X} < 0 \ \& \ \beta < 0 \right\}$$

$$\vec{F}_3 = |F_1 / \cos \beta| \angle (180 - \beta)^\circ \left\{ \ddot{X} > 0 \ \& \ \beta > 0 \right\}$$

$$\vec{F}_3 = |F_1 / \cos \beta| \angle (180 - \beta)^\circ \left\{ \ddot{X} > 0 \ \& \ \beta < 0 \right\}$$

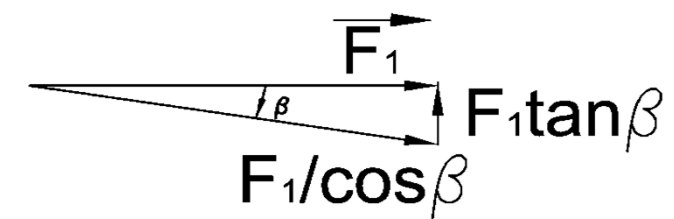
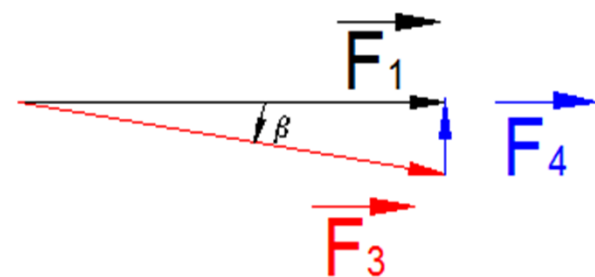


F3

$$\overrightarrow{F_3} = |F_1 / \cos \beta| \angle (360 - \beta)^\circ \left\{ \ddot{X} < 0 \text{ \& } \beta > 0 \right\}$$

$$\overrightarrow{F_3} = |9824.85 / \cos 9.2| \angle (360 - \beta)^\circ$$

$$\overrightarrow{F_3} = 9953.24 \angle (350.8)^\circ \text{ N}$$

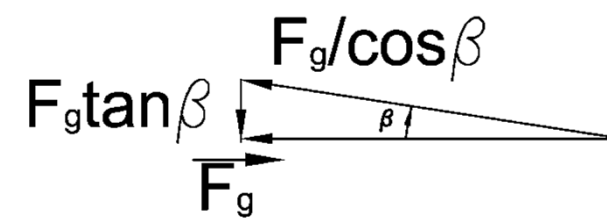
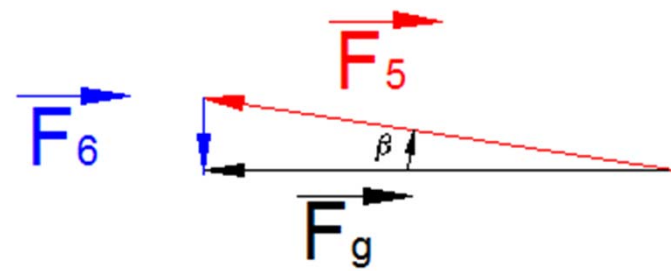


F5

$$\vec{F}_5 = |F_g / \cos \beta| \angle (180 - \beta)^\circ$$

$$\vec{F}_5 = |496 / \cos 9.2| \angle (180 - 9.2)^\circ$$

$$\vec{F}_5 = 502.48 \angle (170.8)^\circ \text{ N}$$

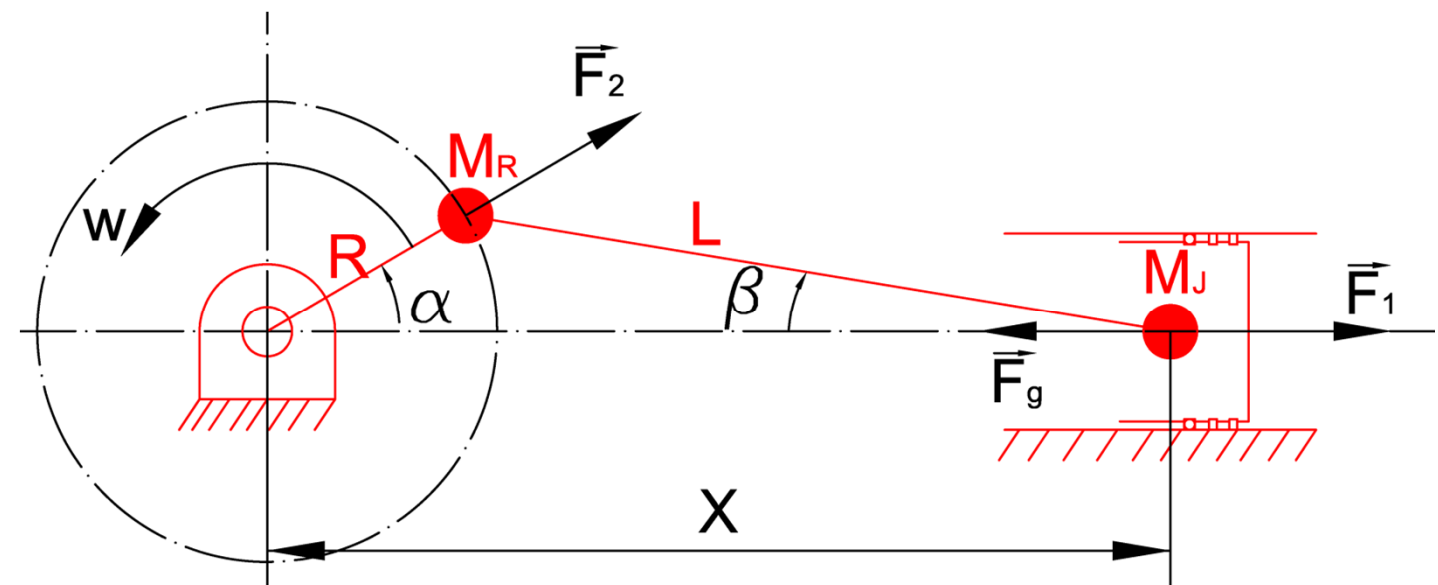


Total force acting on conrod bearing w/o balance

$$\sum \vec{F} = \vec{F}_R = \vec{F}_2 \angle \alpha^\circ + \vec{F}_5 \angle (180 - \beta) + \vec{F}_3 \angle (360 - \beta)$$

$$\sum \vec{F} = \vec{F}_R = 16852.02 \angle 30^\circ + 502.48 \angle (170.8) + 9953.24 \angle (350.8)$$

$$\sum \vec{F} = \vec{F}_R = 24902.73 \angle 16.12^\circ N$$



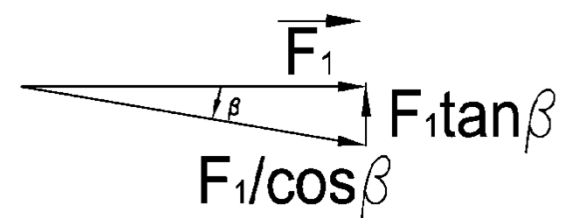
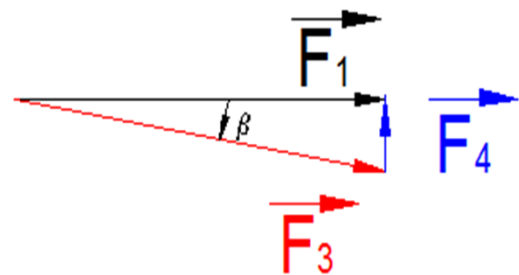
F4

$$\vec{F}_4 = |F_1 \tan \beta| \angle 90^\circ \{ \ddot{X} < 0 \ \& \ \beta > 0 \}$$

$$\vec{F}_4 = |F_1 \tan \beta| \angle 270^\circ \{ \ddot{X} < 0 \ \& \ \beta < 0 \}$$

$$\vec{F}_4 = |F_1 \tan \beta| \angle 270^\circ \{ \ddot{X} > 0 \ \& \ \beta > 0 \}$$

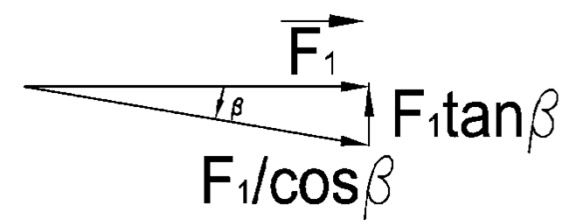
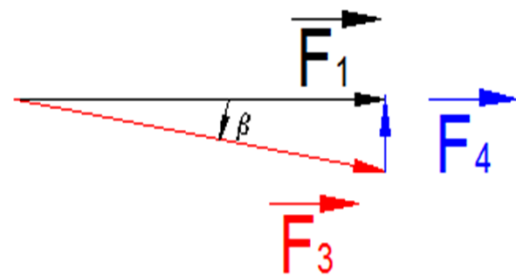
$$\vec{F}_4 = |F_1 \tan \beta| \angle 90^\circ \{ \ddot{X} > 0 \ \& \ \beta < 0 \}$$



F4

$$\vec{F}_4 = |9824,85 \tan 9.2| \angle 90^\circ$$

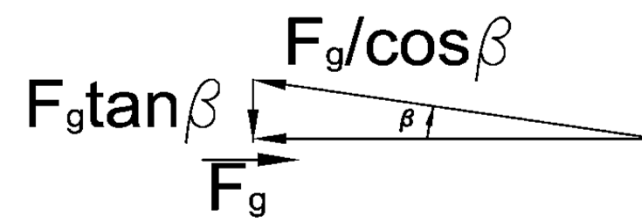
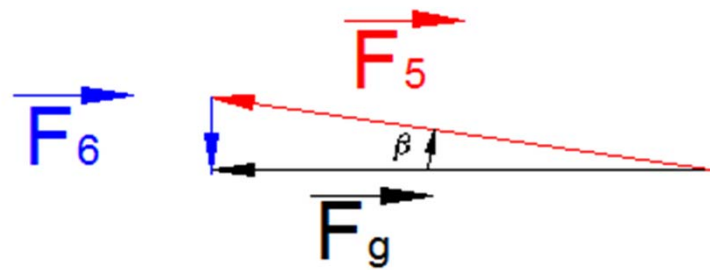
$$\vec{F}_4 = 1591.27 \angle 90^\circ \text{ N}$$



F6

$$\vec{F}_6 = |F_g \tan \beta| \angle 270^\circ \{ \beta > 0 \}$$

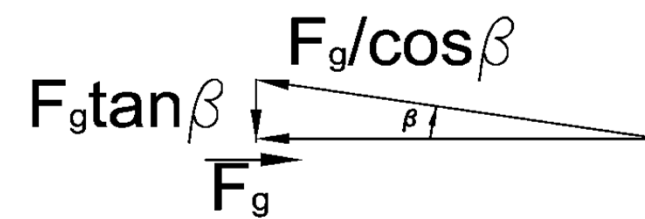
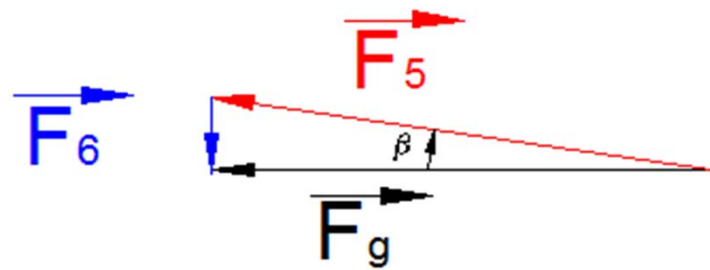
$$\vec{F}_6 = |F_g \tan \beta| \angle 90^\circ \{ \beta < 0 \}$$



F6

$$\vec{F}_6 = |496 \tan 9.2| \angle 270^\circ$$

$$\vec{F}_6 = 80.33 \angle 270^\circ \text{ N}$$



Moment created by reciprocating movement

$$X = R \cos \alpha + L \cos \beta$$

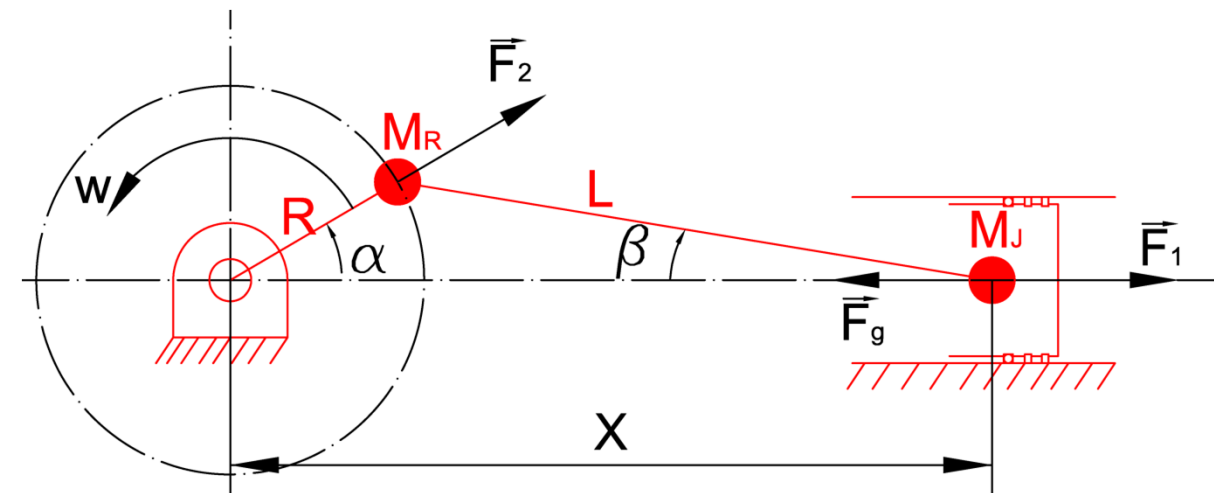
$$X = \frac{40.25}{1000} \cdot \cos(30) + \frac{125.78}{1000} \cos(9.2)$$

$$X = 0.1590 \text{ m}$$

$$\sum M = X \cdot [\vec{F}_4 + \vec{F}_6]$$

$$\sum M = 0.1590 \cdot [1591.27 \angle 90 + 80.33 \angle 270]$$

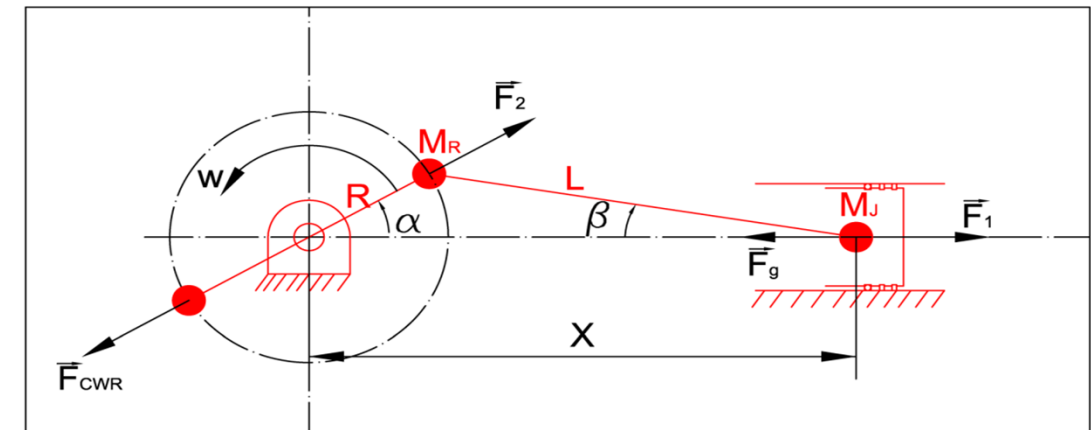
$$\sum M = 240.23 \text{ Nm}$$



F_{cwR}

$$F_{cwR} = m_{cwR} \cdot R \cdot \omega^2$$

$$\vec{F}_2 = \vec{F_{CWR}}$$



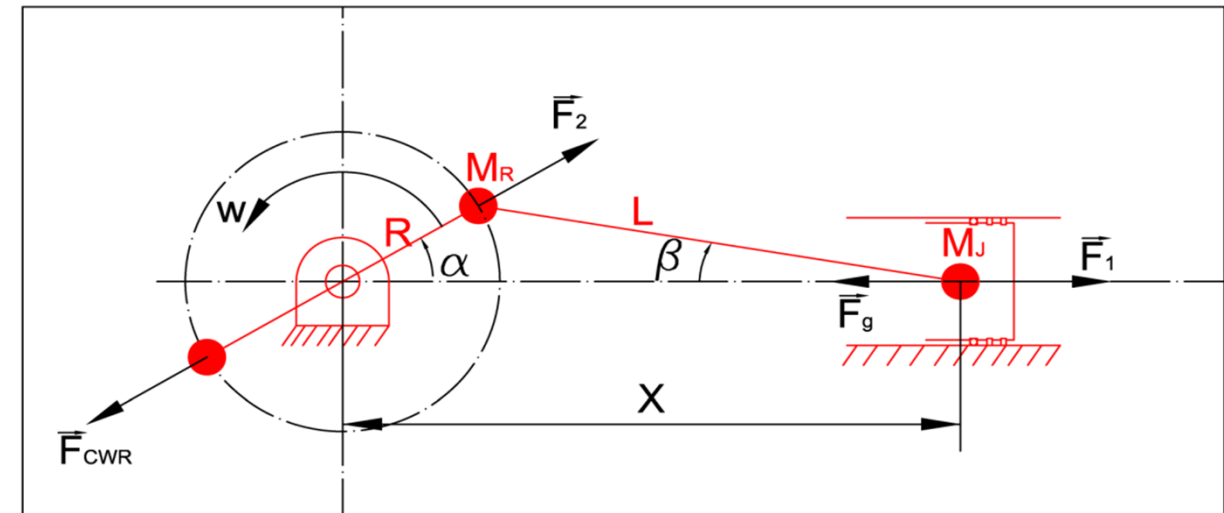
$$\vec{F_{cwR}} = |F_{cwR}| \angle \alpha + 180^\circ$$

F_{cwR}

$$F_{cwR} = m_{cwR} \cdot R \cdot \omega^2$$

$$\vec{F}_2 = \vec{F}_{CWR}$$

$$m_{cwR} = m_R$$



$$\vec{F}_{cwR} = |F_{cwR}| \angle \alpha + 180^\circ$$

Balancing centrifugal force created by MR

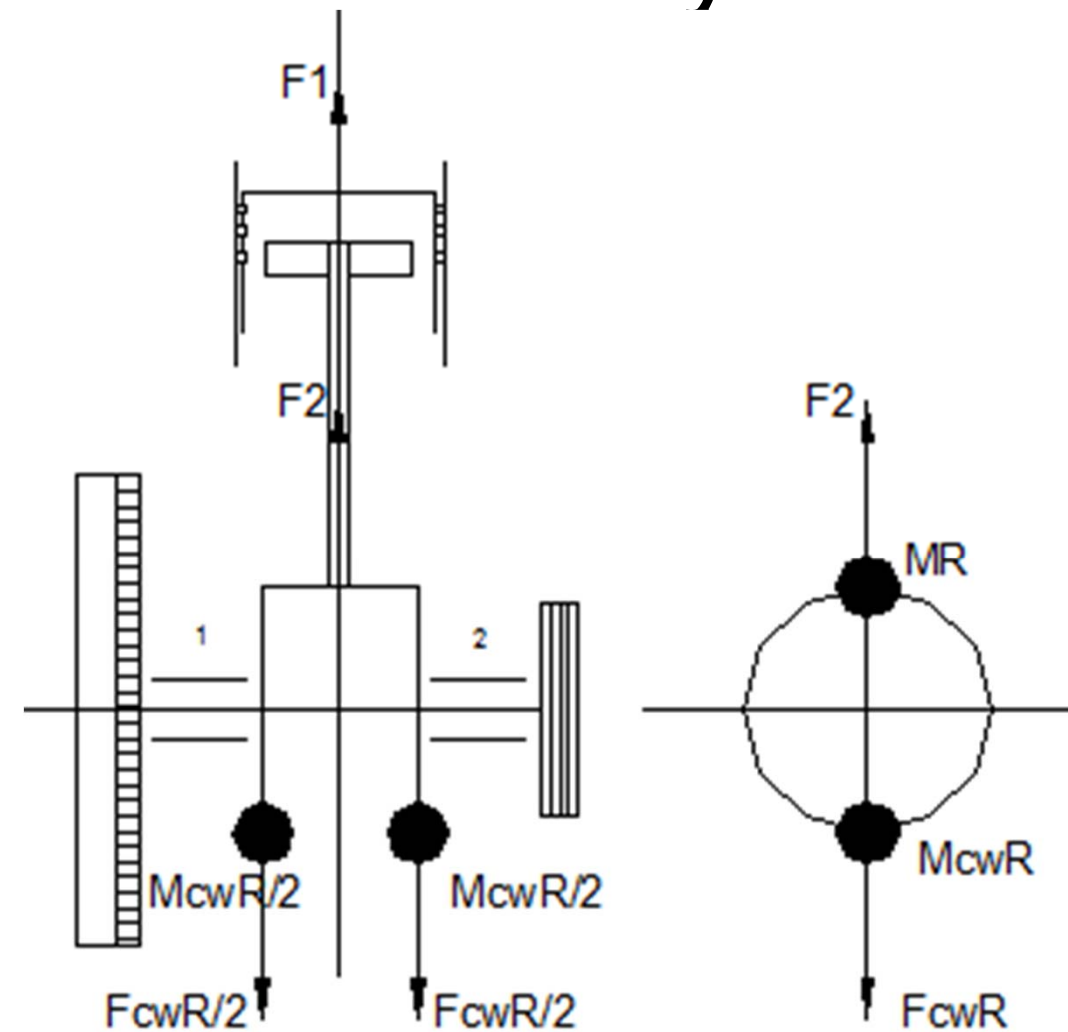
$$F_2 = m_R \cdot R \cdot \omega^2$$

$$F_{cwR} = m_{cwR} \cdot \rho_{cw} \cdot \omega^2$$

$$\rho_{cw} = R$$

$$m_{cwR} = m_R$$

May not
be equal



First and second order inertia forces

$$\ddot{X} = -w^2 R [\cos\alpha + \lambda \cos 2\alpha]$$

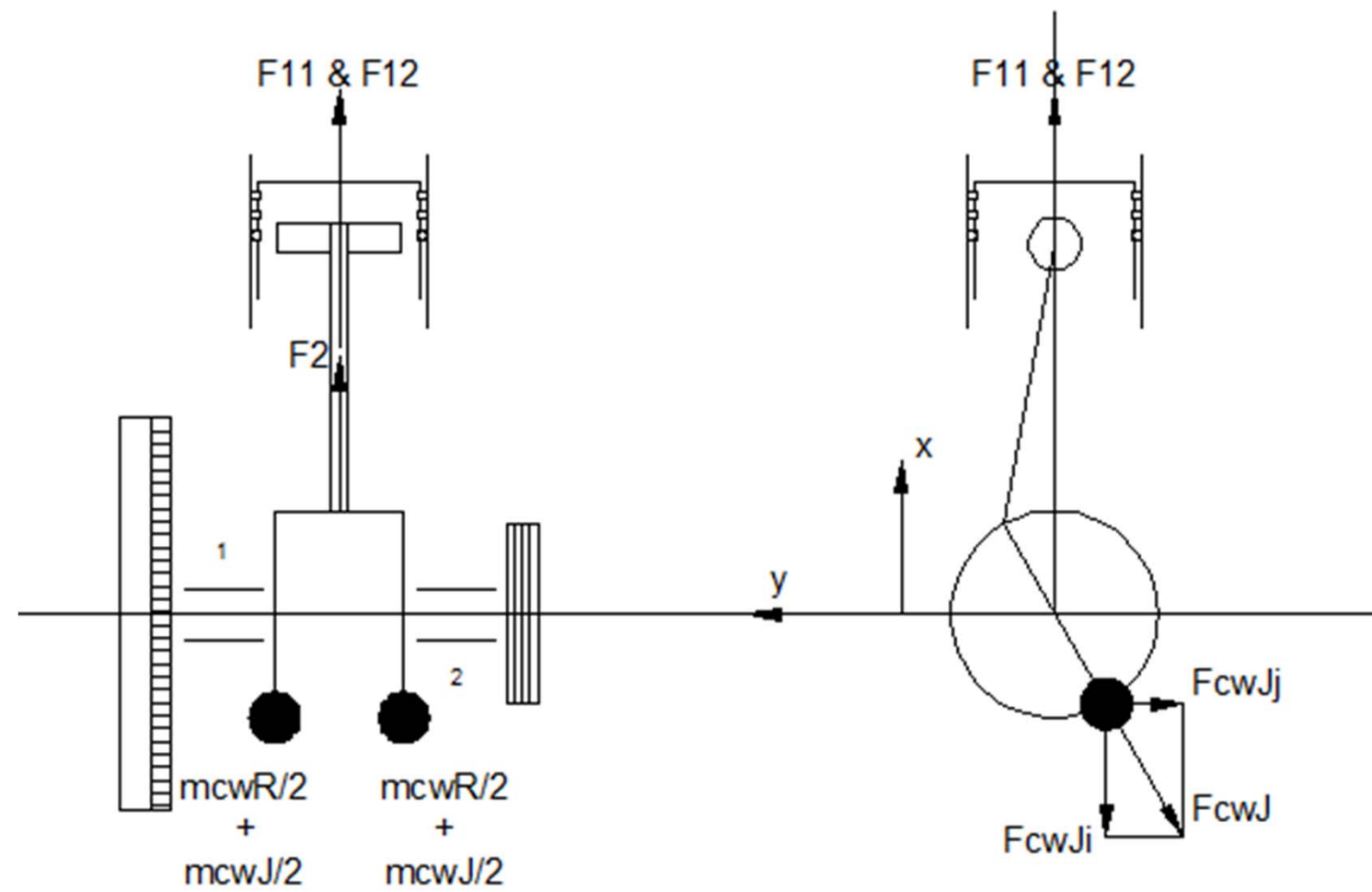
$$\overrightarrow{F_1} = -m_j \dot{X}$$

$$\overrightarrow{F_1} = -m_j (-w^2 R [\cos\alpha + \lambda \cos 2\alpha])$$

$$\overrightarrow{F_{11}} = -m_j (-w^2 R \cos\alpha)$$

$$\overrightarrow{F_{12}} = -m_j (-w^2 R \lambda \cos 2\alpha)$$

Balancing first order inertia force



Balancing first order inertia force

$$\vec{F}_{11} = m_j \cdot R \cdot \omega^2 \cdot \cos \alpha$$

$$\vec{F}_{cwJ} = m_{cwj} \rho \omega^2$$

$$\rho = R$$

$$\vec{F}_{cwJ} = m_{cwj} R \omega^2$$

$$\vec{F}_{cwJi} = m_{cwj} R \omega^2 \cos \alpha$$

$$\vec{F}_{11} = \vec{F}_{cwJi}$$

$$m_j R \omega^2 \cos \alpha = m_{cwj} R \omega^2 \cos \alpha$$

$$m_j = m_{cwj}$$

Balancing first order inertia force

For a single cylinder engine, m_{cwj} can be chosen as %50 percent of the calculated value which is called as partial balancing. In case of multi-cylinder engines, balancing the first order inertia forces have to be done by considering each individual cylinder hence partial balancing can not be applied.

$$m_{cwj} = 0.5 * m_{cwj}$$