

ANALYTICAL CHEMISTRY LABORATORY MANUAL FOR CHEMICAL ENGINEERING



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ISTANBUL, 2021



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ISTANBUL, 2021

DECLARATION

NAME-SURNAME:

STUDENT NUMBER:

I have been informed about the safety rules in the Analytical Chemistry Laboratory by instructors. I also have been warned about the possible dangers which I meet in laboratory in case I do not obey the safety rules. I understand the importance of personal safety and know that I should wear **safety glasses, laboratory coat and gloves** for the protection at all times in the Analytical Chemistry Laboratory. I accept the full responsibilities of any possible lab accidents in case of violation of safety rules.

If I do not abide by the safety rules, I will not hold instructors of Analytical Chemistry Laboratory liable for any injuries which result.

Date:

Place: Analytical Chemistry Laboratory

Signature:

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ANALYTICAL CHEMISTRY LABORATORY WORKING GUIDELINES

All students must obey Analytical Chemistry Laboratory General Rules below:

- Attendance is compulsory.
- All students must wear lab coats, goggles/glasses and gloves at all times.
- Do not eat food, drink beverages, or chew gum in the laboratory.
- No smoking is permitted in the laboratory.
- Do not enter laboratory without your laboratory manual and notebook.
- Each student must read and summarize the necessary parts from the laboratory manual at home and be ready for the laboratory.
- You will take a written or oral entrance quiz at the beginning of each analysis. Their credits will be added your grade.
- Students should work in the lab silently. Moving around banks, talking loudly and going out without permission are forbidden.
- Students are responsible for your cabinet and all equipments entrusted. In addition, All students must purchase these equipments. as follows:

2 porcelain crucibles, 10 mL pipette, pipette bulb, tongs, spatula, glass rod, goggles 50 mL burette, pH paper, gloves, black, white and blue band filter papers (two each), label or pen for glass and laboratory notebook.

- Broken glass should not be used. Place it in the designated glass disposal container.
- Keep your work space clean and tidy. The working space, desk drawers, cabinets, instruments must be kept neat and clean at all times. Liquid or gas valves must be controlled and turned off at the end of laboratory working at all times.
- Retain all laboratory equipments, materials and chemicals used on the reserved area. When lab work is completed, all materials must be returned to their proper places and used benches, instruments and glassware must be cleaned up.
- Keep analytical balances clean and avoid them dislocate.

GENERAL RULES FOR LABORATORY SAFETY and FIRST AID

- Students must heed what the assistants are told and follow all written and verbal instructions carefully.
- Students must wear lab coats, goggles/glasses and gloves at all times Dress properly during a laboratory activity. Long hair, dangling jewelry, and loose or baggy clothing are a hazard in the laboratory. Long hair must be tied back, and dangling jewelry and baggy clothing must be secured. Shoes must completely cover the foot. No sandals allowed on lab days.
- Check the label on all chemical bottles twice before removing any of the contents. Take only as much chemical as you need with clean pipette or spoon (do not use stock solutions directly).
- Pipette bulbs must always use in order to transfer solutions with pipette, especially for acids and bases.
- Most of the chemicals in the laboratory are toxic and highly corrosive. Avoid contact between these liquids and the skin.
- Perform all work involving hazardous or volatile materials in a fume hood.
- Concentrated acid and base solutions should not pour a sink.
- The Bunsen burner consists of a barrel of an air-regulator, a gas-regulator, and a base. Insufficient air supply causes a yellow flame of incomplete combustion. The experimental apparatus gets covered with soot if it is heated with a yellow flame. In extreme cases, carbon monoxide poisoning might occur. Reduce the air first and reduce the gas next. The reversed operation might cause a backfire in the barrel. If a backfire occurs, immediately turn off the main gas cock without touching the barrel and cool the burner completely with a wet cloth.

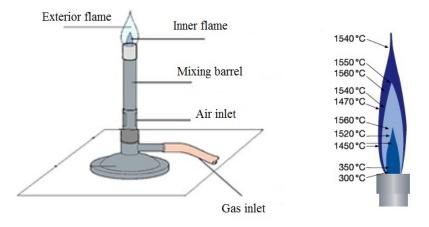


Figure 1. Bunsen burner and its flame.

- Work areas and all glass equipments should be cleaned before you leave laboratory. Wash your hands and check all valves in the laboratory.
- All injuries and accidents must be reported to the instructor.
- While handling flammable liquids such as ether, alcohols, benzene, naked flame (burners, matches) must not be in use. The above liquids must not be stored near radiating heat sources, such as the laboratory oven.
- Volatile liquids and solids that are toxic or irritating should be handled under fume hoods.
- Handling of strong acids and bases requires special attention. When diluting concentrated acids, the acid should be poured into the water and never the opposite.
- The mouth of the glassware containing the solution to be heated should never be pointed toward anyone.
- Become familiar with the location and the use of standard safety features in the laboratory. The laboratory is equipped with fire extinguishers, eye washes, safety showers, fume hoods and first-aid kits.
- Chemical splatters into the eye. First the eyelid should be opened by using the thumb and the pointing finger. Then, by using the eye wash kit, the eye should be rinsed with large amounts of water. When an acid or alkaline solution gets into eye, the eye should be rinsed with 1 % NaHCO3 or 1 % boric acid, respectively. See doctor if necessary.
- Burning: The burned spot on the skin should not be treated with water; rather, a special bandage should be used. See doctor if necessary.
- Poisoning. Prompt medical treatement should be obtained.

FIRST AID AND SAFETY PRECAUTIONS AGAINST ACCIDENTS IN THE LABORATORY

The possibility of accidents happening while working in a chemical laboratory presents certain risks. In order to prevent these accidents and reduce their impact to the minimum, some rules must be followed:

- All accidents must be reported immediately to the responsible Research Assistant, even if considered insignificant.
- Volatile and flammable liquids such as ether and alcohol must not be used near open flames.
- When the liquid in a beaker catches fire, the heat source must be removed immediately and the flame must be extinguished by covering the beaker with a watch glass or wet cloth.
- If rubber hoses of the Bunsen burner have tears or elasticity at the entrance to the burner or gas valve, the rubber hose may catch fire inside. In this case, the gas valve must be closed immediately. It is important to check the hoses used for the burner beforehand, and replace the hoses which are risky for operation safety with new ones.
- You must not lean towards burner when lighting it. This may pose the risk of getting burned.
- When diluting concentrated acids, the acid must always be slowly added to the water. If water is added to the concentrated acids, there may be risk of the acid splashing and burning.
- When a substance is being heated in a tube, it is important for the safety of you and your friends that you do not turn the tube on yourself and your friends.
- When an item is being heated in a tube, the tube must not be held in a constant state and the heating must be done near the upper level of the liquid in the tube with continuous shaking.

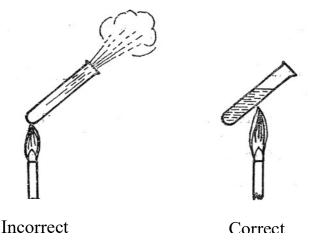


Figure 2. Heating process in tubes.

- If any corrosive chemical splashes on your skin or your eyes, you must rinse immediately with plenty of water and inform the responsible Research Assistant.
- When you need to smell a substance, it is important that you do not smell directly but smell it by pushing the vapors slowly towards your nose with your hands.
- If an acid or base is swallowed, MgO suspension and 15 30 mL vinegar must be ingested against acids and bases, respectively.
- Burns from chemical substances should first be washed with plenty of water and then treated with another substance that neutralizes the substance. If an acid is spilled, it must be washed with sodium hydrogen carbonate solution; if a base is spilled, it must be washed with 4% boric acid or 1% acetic acid solution; if bromine (Br2) solution is spilled, it must be washed with sodium thiosulfate solution. Burn ointment should be applied later.
- During your experiments, your clothes, hands and eyes are protected by wearing laboratory coats, gloves and goggles, respectively.

LABORATORY EQUIPMENTS



Flask



Beaker



Porcelain capsule



Porcelain Crucible



Clay Triangle



Watch Glass



Plastic Bulb



Wooden Forceps



Protective Gloves



Asbestos Mesh



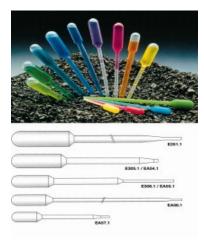


Sheet Foot (tripod)

Burner (Bunsen)



Brush



Plastic Pasteur Pipette



Measuring Cylinder



Wash Bottle



Forceps



Tube holder and test tubes



Centrifuge Tube



Spatula





Volumetric flask

Pipette



Volumetric pipette



Burette



Desiccator

Crucible tongs





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Support



Funnel

Figure 3. Tools and equipment used in qualitative analysis laboratory.

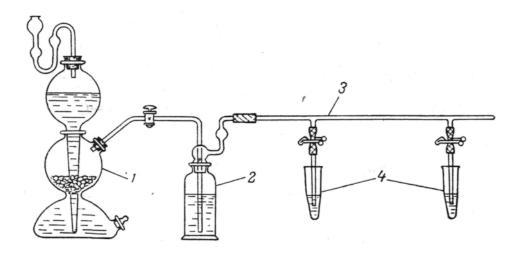


Figure 4. Kipp apparatus used for obtaining hydrogen sulfide gas (1-Kipp apparatus, 2-Washing flask, 3- Hydrogen sulfur gas outlet tube, 4- Tube containing saturated hydrogen sulfide solution).

Classical quantitative analysis methods are divided into two parts:

1. Gravimetry

2. Volumetry

The specific amount weighing from the material to be analyzed is dissolved by the appropriate method. The resulting solution is complete to a certain volume. Analysis is carried out by taking a certain amount of this solution.

1. GRAVIMETRY

Gravimetry is based on weighing only after converting the substance to be analyzed directly into a solid or a dissolving compound. In addition this, some compounds like that H_2O , CO_2 etc. can be determined by means of calculated loosing amounth of total weight.

The determined ion present in the solution is precipitated as a poorly soluble compound with a suitable reagent. The precipitate is digested, filtered, washed, dried and ignited, weighed.

1.1. Precipitation

During precipitation, the amount of residue in the solution should be less than the minimum amount that an analytical balance can weigh, less than 0,0001 g.

The type of precipitate should be suitable filtration and can be washed quickly. For this reason the precipitates in the crystal structure is wanted to be big granule. Because, if the precitate get big, it can be block the pore of filter paper or can pour the pore. In addition, unwanted ions are more adsorbed in the solution as the total surface increases.

After the precipitating substance is dried and ignited, the composition should be converted into a precise substance.

To complete the precipitation, the precipitating reagent should be added in an amount of 5-10% from the required amount. Participation of the excess of the reagent should be disadvantageous in some cases to cause the redeposition of the precipitate to be resolved, as well as to cause adsorption of the precipitate to contaminate the precipitate.

Excessive amounts of foreign ions in the solution should increase the solubility and not work in a concentrated environment.

Precipitates are crystallized or amorphous. To ensure that the crystals are coarse in the formation of crystallized precipitates and to prevent oversaturated solutions from forming:

1) The precipitation sufficiently diluted solution should be made by slow addition of the diluted reagent.

2) In order to avoid local over concentration, the addition of reagent should be done by mixing.

3) In order to slow down the crystal formation, precipitation must be done in the hot and complete by the addition of excess of reagent.

When amorphous precipitates are formed by coagulation of colloidal solutions, precipitation is occurred by heating the colloidal solutions or adding the coagulating electrolyte.

The amorphous Fe(OH)₃, Al(OH)₃ precipitates obtained from the dilute solutions are loose and bulky. They adsorb unwanted ions because of their surface area.

Amorphous precipitates should be small grains, unlike crystallized precipitates. Because the smaller particles are easier to collapse and adsorbs less foreign matter.

For this purpose, the solution should be concentrated in the amorphous precipitate formation, the process should be done in the hot.

After the sedimentation is complete, approximately 100 mL of water should be added to the medium and immediately filtered, as the amount of foreign matter adsorbable in the concentrated medium increases.

Precipitation is carried out in a selected beaker filled to the maximum of 2/3 of the cabinet at the end of the total volume treatment. The addition of the precipitation reagent is done with burette, pipette and occasionally gauge vessel. Mixing is usually done with a bagel 3-4 cm longer than the beaker's height. Mechanical or magnetic stirrer is used for long mixing time.

1.2. Digestion

The precipitates in the crystal structure usually do not leak immediately. In its own case or in the water bath, it is left for 3-4 hours or overnight. This process is called maturation.

During precipitation, large crystals as well as very small crystals occur. The solubility of small crystals is higher than that of large crystals. Small crystals dissolve during standby. On the surface of larger crystals accumulation occurs and large crystals are obtained.

In addition to facilitating filtration, Digestion also allows precipitation to be purified.

1.3. Filtration

The black tape has large size pores, and the paper symbols. The filter paper is inserted well into the hopper dry. The air bubbles between the funnel and the paper are removed when the distill is filled with water and is expected to be filtered. The droplet of dripping filtrate is placed in contact with the edge of the beaker.

The filtered liquid is carefully transferred to the filter paper without initially mixing to prevent plugging of the pores. To prevent material loss by splashing, the drained fluid is transferred from the beaker in the beaker onto a bagel which is held in the middle of the funnel but does not come into contact with the funnel. The filter paper should not be completely filled with liquid. It should be 5 mm below the upper edge of the paper. After the entire liquid is transferred to the filter paper.

The precipitate should not cover more than half of the filter paper. Otherwise it can not be washed well.

Filters outside the paper are used to filter precipitates that are easily reduced during heating or only weighed by drying.

1.4. Washing

On the surface of the precipitate, washing is carried out to remove foreign ions adsorbed and the main solvent.

In the case of washing with pure water, depending on the structure of the precipitate, losses may occur due to dissolution, colloidal formation and hydrolysis. Washing solutions are used to prevent this.

Washing solutions are collected in three groups:

1) Solvents that precipitate in water to dissolve by ionization: These are solutions containing common ions with the precipitate. The co-ion can easily be given in the form of a solution of a volatile compound or precipitate.

For example, the Fe(OH)₃ precipitate can be washed with the NH₄OH solution.

2) Solvents that prevent the dissolution of precipitate by giving colloidal solution: When precipitation is provided by the addition of coagulant, this electrolyte is removed during washing with water and the colloidal solution comes back to the water. In this case, washing is

carried out with dilute electrolyte solution. During washing, the ions contained in the wash solution are replaced by foreign ions adsorbed by the precipitate. For this purpose, the ammonium salt, acid dissolving, etc. used. For example, Fe(OH)₃, ammonium salt solution; AgCl is washed with 1% HNO₃ solution.

3) Solvents which inhibit the hydrolysis of the precipitate: Some precipitates are lost in water washing due to hydrolysis. For example, magnesium ammonium phosphate precipitate,

 $MgNH_4PO_4 + H_2O \rightleftharpoons MgHPO_4 + NH_4OH$

In the form of hydrolysis. NH₄OH is added to the wash water to prevent this.

If the formation of ionizing colloidal solution is not lost due to reasons such as hydrolysis, it is washed with distilled water.

Washing process:

In the filter wash, a certain amount of washing solution or distilled water is added to the precipitate. Once all of this has been filtered, another portion is added. The same volume is more effective than using washing liquid in small portions.

In another wash, the precipitate is taken up in a beaker and a certain amount of washing liquid is added thereto, followed by stirring. After the sediment is settled to the bottom of the beaker, filtration is carried out. This method is more effective in eliminating pollution since foreign substances in the sediment dissolve to the fullest extent.

In both washings, the washing is continued until the foreign matter desired to be purified from the precipitate is not found in the filtrate.

If the solubility of the precipitate is low, the hot liquid is preferred in washing, since it will increase the solubility of the foreign substances and the filtration will be faster due to the decrease in viscosity.

1.5. Drying and Igniting

The washed precipitate is washed with water or the like before weighing. It is dried or pissed to get the volatile substances out. During the glow process, the composition of the precipitate may remain the same or change. For example, while the structure of BaSO₄ remains the same in the glow process, the MgNH₄PO₄ precipitate turns into Mg₂P₂O₇ form. If the required temperature is less than 250 °C, the drying process is irritating if it is between 250 and 1200 °C. The drying

process is carried out in the body, the glowing oven or the burner. Dried sediment is filtered through filter paper, Gooch crucible, sintered glass or die bore porous porcelain crucible.

If the precipitate is incinerated, filter paper, dia pore porcelain or silica crucible or Munroe crucible is used for filtration.

Fixed scales are brought to the crucible before drying or glowing. For this, the crucible is heated at the drying or glowing temperature. It is cooled and weighed by taking the desiccator with the help of a pliers or wire tongs. The crucible is reheated and weighed. If the difference between the two weights does not exceed 0,0001 g, it is assumed that the croissant has reached a fixed level of digestion. Otherwise, the process is repeated.

When filtration is done using strainer paper, the edges are folded with the help of a moist strainer paper pens and then the crucible is brought to a fixed weighing scraper so that the sharp tip remains at the top. The crucible is first placed obliquely on the asbestos wire with clay triangle. The crucible is occasionally twisted and the filter paper is heated to dryness. After the drying is completed, the asbestos wire is lifted and the paper is heated by heating directly in the flame. At this time, either the crucible is heated from the side or it is placed obliquely on the clay triangle to provide the necessary air flow for combustion. If the paper flames during the burning, the crucible is turned off by flicking it with the watch glass. After stopping the smoke outlet, put the crucible metal oven tongs in the constant temperature ash furnace and heat it for 12-15 minutes.

It is cooled and weighed by taking the desiccator with wire tongs or pens again. Coke is reheated and weighed with the substance. If the difference between the two weights does not exceed 0.0001 g, it is assumed that the weight is constant. Otherwise, the glowing and weighing process is repeated.

Note: 1) After the drying and burning process, the crucible should not be held until weighing.

2) If the substance to be weighed is excessive moisture, the cover is used between cooling and weighing.

1.6.Weighing

In gravimetric analysis, weighing is carried out on a double or single-pan balance with a sensitivity of at least 0.0001 grams. It is recommended to weigh empty and full crucible on the same balance. During material weighing, since there will be difference between full and empty crucible, there will be no error from the balance.

During weighing:

- 1. Non-cooled crucible should not be put on the balance.
- 2. The lids should be closed before the balance is turned to the weighing position.
- 3. First, approximate weigh should be found in rough weighing position, and then sensitive weighing should be carried out.
- 4. When the balance is in weighing position, the crucible should not be put on or taken to the pan.
- 5. Before weighing, the balance is checked whether it is at zero level (balanced) or not and it should be adjusted if necessary.
- 6. Whether the bottom of the balance is properly in a horizontal position should be controlled from water level on the balance.
- In the balance, there should be desiccant substances such as silica gel, anhydrous CaCl₂, NaOH and so on.

1.7. Calculation of Result

In the calculation of the result, regardless of the steps followed during the analysis, it is sufficient to use only the sought and weighed substance formulas. It is recommended that the amount of substance to be weighed is 0.1-0.5 g. The increase in the amount of the substance reduces the error rate in the analysis. When writing the calculated result, the last digit should be the first suspected number. In the student laboratory, four numbers after the comma should be written.

Example: For the determination of sodium sulphate, the sulphate in solution is precipitated by adding BaCl₂ solution. After it is filtered and washed, it is weighed by heating. In BaSO₄ weighing, if T is gram, the amount of sulphate in the solution is calculated as follows:

Crucible weight with precipitate - empty crucible weight = T (amount of BaSO₄)

While;

233 g BaSO₄ is formed by 142 g Na₂SO₄ T g BaSO₄ is formed by X g Na₂SO₄ $\overline{X = \frac{142}{233} \times T}$ g Na₂SO₄

Formerly, 142/233 ratio in the equation obtained as a result of ratio is called gravimetric factor and these values took place in analytical chemistry charts. This equation, which is basically expressed as a formula, is the result of a simple ratio and it is not necessary to be used by memorizing.

1.8. Gravimetric Determination of Sulfate

In an aqueous solution, sulfate ion undergoes the following reaction with barium:

 $SO_4^{2-} + Ba^{2+} \longrightarrow BaSO_4$

Barium sulfate which forms as a crystalline precipitate, is collected on a suitable filter, washed with water, then ignited and weighed. From the mass of BaSO₄, the amount of sulfate present in the original sample is calculated.

Gravimetric Analysis:

1. Heating to Constant Weight

Before a precipitate is transferred to a crucible, the crucible should be dried to constant weight at the igniting temperature. For this aim, place the cleaned crucibles in the furnace as required. Allow them to cool in a desiccator and then weigh. Return them to the furnace for 1 hour and repeat the weighing process which should be carried out until two consecutive masses agree to within 0.1 mg.

2. Preparation of 0.10 M Barium Chloride Solution

Weigh 2.5 g of BaCl₂.2H₂O into a conical flask, dissolve with distilled water, transfer to a 100 mL volumetric flask and dilute to the mark with distilled water and mix thoroughly.

3. Process

Take your sample which is provided in a 100 mL volumetric flask and add distilled water till the its mark. Shake the solution well and transfer 25.0 mL of sample solution with pipette into a beaker. Add 100 mL of distilled water and 5.0 mL of 2.0 M HCl until pH is 2-3 and heat the solution nearly to boiling in a water bath. Acidification prevents to precipitate barium carbonate and phosphate along with BaSO₄. Heat some BaCl₂ solution in a beaker nearly to boiling and add this solution dropwise with vigorous stirring to the hot sample solution. After precipitation process, digest the precipitated BaSO₄ at below the boiling point for 1-2 hours in the water bath. Mix with a glass rod occasionally.

Precipitation in a weakly acidic medium, heating and mixing the solution provides precipitate to occur in the form of large particles.

Decant the supernatant liquid through a white band filter paper. Wash the precipitate twice by using about 10.0 mL portions of distilled water. Remove the filter paper with precipitate and then place it in a crucible taken to the constant weight. Dry the paper with a small flame and heat the crucible for 15-20 min at 900 $^{\circ}$ C on an electric furnace for ignition. Allow to coll in a desiccator and weigh BaSO₄.

Calculations:

 $T (BaSO_4) = m_{crucible with precipitate} - m_{crucible}$

T g BaSO₄ $.1 \mod BaSO_4$ $.96 g SO_4$ $.100 mL = \dots$ g sulfate/100 mL 233 g BaSO₄ $.1mol SO_4$.25 mL

II. Solution Route:

T (BaSO₄) = $m_{crucible with precipitate} - m_{crucible}$

While,

233 g BaSO ₄	is formed by 96 g SO ₄	(SO4: 96 g/mol)
T g BaSO ₄	is formed A g SO ₄	(BaSO ₄ : 233 g/mol)
$A = \frac{96}{233} \times T \text{ g SO}_4$		
While,		

25 mL of sample contain A x 10^3 mg SO₄

100 mL of samplecontain ? mg SO4

The result is found as mg/100 mL.

1.9. Gravimetric Determination of Iron

The hydroxides of the di- and trivalent metals precipitate at pHs below:

pН	Metal Ion
2	$\mathrm{Ti}^{4+},\mathrm{Zr}^{4+}$
3	${\rm Sn}^{2+}, {\rm Fe}^{3+}$
4	Th^{4+}
5	Al ³⁺
6	$Zn^{2+}, Cu^{2+}, Cr^{3+}$
7	Fe ²⁺
8	$Co^{2+}, Ni^{2+}, Cd^{2+}$
9	Ag^+ , Mn^{2+} , Hg^{2+}
11	Mg^{2+}

As seen that $Al^{3+} Cr^{3+} Fe^{3+}$ precipitate in a weakly acidic medium. To form precipitate, those of divalent prefer slightly more basic mediums.

Gravimetric Analysis:

Take your sample which is provided in a 100 mL volumetric flask and add distilled water till the its mark. Shake the solution well and transfer 25.0 mL of sample solution with pipette into a beaker. Add about 100 mL of distilled water and heat the solution on a hot plate to about 90-100°C. Boiling the solution must be avoided since it is possible to lose some of the solution through spattering. However, it is necessary to keep the solution at an elevated temperature in order to facilitate the formation of large, filterable particles and to minimize coprecipitation of foreign ions. After boiling gently for 1 min, add diluted NH₄OH solution (1:1, v/v) dropwise until pH reaches 7 in order to precipitate Fe³⁺ ions in the form of Fe(OH)₃. Allow the precipitate to settle, and test for completeness of precipitation by adding a few more drops of NH₄OH. If you detect the appearance of some red-brown precipitate as the drop of the solution moves downward through the solution add an additional NH₄OH solution (control the pH) The reaction is:

$$Fe(H_2O)_6^{3+} + 3 NH_3 \longrightarrow Fe(H_2O)_3(OH)_3 + 3 NH_4^{+}$$

in simple terms;

 $Fe^{3+} + 3 NH_4OH \longrightarrow Fe(OH)_3 + 3 NH_4^+$

Decant the supernatant liquid through a black band filter paper. Wash the precipitate several times with hot 1% NH₄NO₃ solution (The filtrate must be kept for determination of manganese). Remove the filter paper with precipitate and then place it in a crucible taken to the constant weight. Dry the paper with a small flame and heat the crucible for 15 min at 500 -550 °C on an electric furnace for ignition. Allow to coll in a desiccator and weigh Fe₂O₃.

$$2 \operatorname{Fe}(OH)_3 \longrightarrow \operatorname{Fe}_2O_3 + 3 \operatorname{H}_2O$$

Note: Total iron in the sample must be in the form of Fe^{3+} If not, 1-2 mL of con. HNO₃ or H₂O₂ are added to the sample and so iron is oxidized.

Calculations:

$$Fe^{3+} + 3 NH_4OH \longrightarrow Fe(OH)_3 + 3 NH_4^+$$

2
$$Fe(OH)_3 \longrightarrow Fe_2O_3 + 3 H_2O$$

 $T (Fe_2O_3) = m_{crucible with precipitate} - m_{crucible}$

T g Fe₂O₃ . <u>1 mol Fe₂O₃</u> . <u>2 mol Fe³⁺</u> . <u>56 g Fe³⁺</u> . <u>100 mL</u> 160 g Fe₂O₃ 1 mol Fe₂O₃ 1 mol Fe³⁺ 25 mL = <u>112</u> x T X 4 g Fe³⁺/100 mL

II. Solution Route:

 $T(Fe_2O_3) = m_{crucible with precipitate} - m_{crucible}$

While,

 160 g Fe₂O₃
 is formed by 2x56 g Fe³⁺
 (Fe: 56 g/mol)

 T g Fe₂O₃
 is formed by A g Fe³⁺
 (Fe₂O₃ : 160 g/mol)

 $A = \frac{112}{160} x T g Fe^{3+}$ (Fe₂O₃ : 160 g/mol)

While,

25 mL of sample	contain A x 10^3 mg Fe ³⁺
100 mL of sample	contain ? mg Fe^{3+}

The result is found as mg/100 mL

2. VOLUMETRY (TITRIMETRY)

Volumetry is an analytical method based on the measurement of solution volume consumed in the reaction of solution with known concentration of solution of substance to be analyzed and another substance capable of reacting with this substance. Because the process is based on titration, it is also called **titrimetry**.

In order for a reaction to be used in volumetric analysis,

- 1. Reaction should be expressed by a single and simple equation.
- 2. Reaction should be fast enough.
- 3. At the point where the reaction called the equilibrium point is completed, the observable physical or chemical change should occur. If this does not occur, the substances that show observable change at equivalent points and that are called indicators should be used.
- 4. The amount of substance balanced in the equivalent point should be at most 1/1000 of the initial amount.

In titrimetric analysis, the solution with known concentration is called **standard solution**, **adjusted solution or titrant**, the substance that is titrated with the standard solution and the amount is desired to be determined is called **analyte**. The standard solution, which is usually filled in the buret, is added drop by drop to the solution containing the substance to be analyzed in Erlenmeyer. At this time, the Erlenmeyer containing analysis solution is mixed by shaking and the reaction is allowed to take place everywhere. The upper limits of the standard solution in buret are read before process begins and after the reaction is completed. The difference between two levels is found as the volume used for titration (V). Due to the affinity between glass and water molecules, the surface of the solution in the buret is spherical. Volume reading is performed considering the tangent at the lowest point of the spherical surface in colorless solutions and the uppermost part in colored solutions.

To measure the volume of the consumed solution, liter (L) as basic unit of volumetric measurement for liquids or its submultiples (usually milliliter, mL) is used. 1 L is the volume of 1 kg (in the air) consumed water at 4 °C.

Standard solutions at the appropriate dilution and concentration should be used to reduce errors during titration. Depending on the amount of the substance titrated, solutions with concentrations of 1.0 M, 0.1 M, 0.01 M, etc. are usually used. Furthermore, conventional

solutions containing 1 mg/mL analyte and giving the amount of the analyte directly in mg can also be prepared after titration to provide ease calculation.

Standard solutions prepared to be 0.1 M, 0.05 M, 0.01 M etc., cannot be prepared at the exact desired concentration due to reasons such as impurities, weighing errors or decay. Either more concentrated or more diluted solutions than desired are obtained. Therefore, in order to find the actual concentration of the standard solution, the prepared solution should be titrated with the amount of a pure substance (primer standard) weighed sensitively or a specific volume of another solution (secondary standard) with known concentration.

In a volumetric analysis, the process is completed when the standard solution in an amount equivalent to the titrated substance reacts. In order to determine this equivalence point, an indicator appropriate to the medium should be added. At the end of the titration (at the turning point), the amount of standard solution consumed is read from buret. Since the actual concentration of the standard solution is also known, the amount of the substance in it is easily calculated. Since the amount of the standard solution and the amount of the analyte substance are equal in this time, the quantitation of the analyte can be calculated.

Volumetric analyzes are divided into four basic groups, considering the type of reaction occurring during titration:

1) Neutralization Titrations

- a) Acidimetry
- b) Alkalimetry
- 2) Redox Titrations

A) Oxidimetry (Oxidation-based methods)

- a) Manganometry
- b) Bromometry
- c) Serimetry
- d) Iodometry
- e) Chromometry
- f) Oxidation with iodate

B) Reductimetry (Reduction-based methods)

- a) Titanometry
- b) Iodometry
- c) Reduction with Hipovanadate

d) Reduction with Chromium (II)

- 3) Precipitation Titrations
- 4) Complexometric Titrations

2.1. Neutralization Titrations

They include volumetric analyzes, in which the neutralization reactions occur. The determination of the base amount in the sample by titrating with standard acid solution is called "acidimetry", the determination of the acid amount in the sample with base solution is called "alkalimetry". The equivalent point of neutralization titrations is determined by the aid of color-changing indicators at a specific pH or potentiometric method.

2.1.1. Acidimetry

Since most of the cations are easily dissolved in water, HCl solution is usually used in the titration. H₂SO₄ solution is used in the presence of chlorine oxidizing agents or it is used when long heating is required.

Preparation of 0.1 M Hydrochloric Acid Solution

Hydrochloric acid is commonly available as a concentrated aqueous solution containing about 37% (w/w) HCl.

Mw: 36.5 g/mol

 $d_{HCl}=1.19 \text{ g/mL}$

Mass percentage (w/w): 37%

 $V \text{ mL HCl} = \underbrace{0.1 \text{ mol HCl}}_{1.0 \text{ L HCl}} \cdot \underbrace{36.5 \text{ g HCl}}_{1 \text{ mol HCl}} \cdot \underbrace{100 \text{ g}}_{37 \text{ g}} \cdot \underbrace{1 \text{ mL}}_{1.19 \text{ g}} = 8.29 \text{ mL}$

II. Solution Route:

While,1 mole HClis 36.5 g0.1 mole HClis X gX= 3.65 g HCl

100 g of HCl solutionhave 37 g HCl, thenX g of HCl solutionhave 3.65 g HCl

X=9.86 g of HCl solution is required.

1 mL of HCl solution	is 1.19 g
X mL of solution	is 9.86 <u>g</u>
X = 8.29 mL	

HCl acid volume calculated is transfered into a volumetric flask, then diluted until 1.0 L with distilled water and mix well.

Standardization of 0.1 M HCl Solution

Since the exact concentration of the concentrated HCl reagent solution cannot be reliably known (the gas fumes out of the solution all the time), the exact concentration of HCl solution is determined by titration with primary or secondary standard chemicals. This solution is to be standardized using anhydrous Na₂CO₃, NaHCO₃, Na₂B₄O₇, HgO or tiosulphate solutions.

Sodium carbonate is frequently used as a standard material for acid solutions.

 $Na_2CO_3 + 2HCl \rightarrow 2NaCl + CO_2 + H_2O$

Accurately weigh out three 0.1 g samples of dried, anhydrous Na₂CO₃ directly into separate, clean and dry 250 mL conical flasks. Add 50 mL of distilled water to dissolve the carbonate. Rinse 50 mL buret with small portions of your HCl solution and then fill it with the acid solution (record the initial reading). Add 3-5 drops of methyl orange as an indicator to the flask. Carry out a titration by adding the HCl solution prepared from the burette to the conical flask, swirling the flask constantly, until the solution just changes its color from yellow to red. Repeat the titration three times and find the average of volumes. Calculate the real concentration of the HCl solution and write its molar concentration founded on label.

Calculations:

Two end points are observed in the titration of sodium carbonate:

 $Na_2CO_3 + HCl \rightarrow NaHCO_3 + NaCl$

 $NaHCO_3 + HCl \rightarrow H_2CO_3 + NaCl$

Specimen results:

Average of accurate titres: 10.0 mL

Weight of Na₂CO₃= 0,0500 g

```
\begin{array}{c} 0.0500 \mbox{ g Na}_2 CO_3 \mbox{= } 10.0 \mbox{ mL HCl } . \ \underline{X \mbox{ mol HCl } } . \ \underline{1 \mbox{ mol Na}_2 CO_3 } \\ 1000 \mbox{ mL HCl } \ \underline{2 \mbox{ mol HCl } } \ 1 \mbox{ mol Na}_2 CO_3 \end{array}
```

X= 0.0943 M HCl, real concentration of hydrochloric acid solution.

II. Solution Route:

106 g Na ₂ CO ₃	is 1 mole
0.0500 g	is X mole.

 $X = 4.72 \times 10^{-4}$ mole Na₂CO₃

According to the reaction above;

1 mole Na_2CO_3 react with 2 mole HCl $4.72x10^{-4}$ mole Na_2CO_3 react with X mole HCl.X= 9.43x10^{-4} mol HCl

10.0 mL of HCl solutioncontain 9.43x10-4 mole HCl, so1000 mL of HCl solutioncontain X mole HCl.X= 0.0943 mol/L HCl

2.1.1.1. Determination of Sodium Hydroxide-Sodium Carbonate

A. Take your sample which is provided in a 100 mL volumetric flask and add distilled water till the its mark. Shake the solution well and transfer duplicate 25.0 mL samples with pipette into two separate conical flasks. Dilute the samples to 75-100 mL with distilled water. Add 3-5 drops of phenolphthalein indicator (pink color occurs, pH: 8.3). Titrate with standardized HCl solution until the indicator turns colorless. Record the titrant volume where the indicator changes color (V_1).

 $NaOH + HC1 \rightarrow NaC1 + H_2O$

if the volume of HCl solution used in this titration; X mL and

 $Na_2CO_3 + HC1 \rightarrow NaHCO_3 + NaC1$

the volume of HCl solution used in this titration; Y mL, then

 $V_1 = X + Y$

Take another sample containing 25.0 mL of the unknown solution, add 3-5 drops of methyl orange indicator (yellow-orange color, pH: 3.1 - 4.7) and carry the titration until the color turns into red. Boil the solution gently and drive off CO₂. Cool the solution to room temperature under the tap water and carry on the titration till you reach the red end-point. Record again the titrant volume where the indicator changes color (V₂).

 $NaOH + HCl \rightarrow NaCl + H_2O$

if the volume of HCl solution used in this titration; X mL,

 $Na_2CO_3 + HCl \rightarrow NaHCO_3 + NaCl$

the volume of HCl solution used in this titration; Y mL and

 $NaHCO_3 + HC1 \rightarrow H_2CO_3 + NaCl$

again the volume of HCl solution used in this titration; Y mL. Because the mole number of Na₂CO₃ equals to the mole number of NaHCO₃, they require the same volume of HCl solution. If so;

 $V_2 = X + Y + Y$

Calculations:

In order to titrate NaOH and Na₂CO₃, volumes of standardized HCl solution required:

 $V_{NaOH} = V_1 - (V_2 - V_1)$ mL { $V_{NaOH} = (X + Y) - [(X + Y + Y) - (X + Y)]$ }

$V_{NaOH} = X mL$

and

 $V_{Na2CO3} = 2 x (V_2 - V_1) mL \{ V_{Na2CO3} = 2 x [(X + Y + Y) - (X + Y)] \}$

 $V_{Na2CO3} = 2Y mL$

 $M_{HCl} = 0.1000 M$

 $Mw_{NaOH} = 40 \text{ g/mol}$

Mw_{Na2CO3}= 106 g/mol

? m NaOH= X mL HCl . <u>0.1000 mol HCl</u> . <u>1 mol NaOH</u> . <u>40 g NaOH</u> . <u>100 mL</u> 1000 mL HCl 1 mol HCl 1 mol NaOH 25 mL **? m Na₂CO₃= 2Y** mL HCl . <u>0.1000 mol HCl .1 mol Na₂CO₃ . 106 g Na₂CO₃ . <u>100 mL</u> 1000 mL HCl 2 mol HCl 1 mol Na₂CO₃ 25 mL</u>

II. Solution Route:

The mole number of NaOH:

 n_{HCl} = M_{HCl} . V_{HCl} = 0.1000 . X = A mmol HCl

At the end-point, the mole number of HCl equals to the mole number of NaOH; A mmol.

While,

1 mmol NaOH	is 40 mg	If 25 mL of sample	contain 40A mg of NaOH,
A mmol NaOH	is 40A mg.	100 mL of sample	contain 160A mg of NaOH.

The mole number of Na₂CO₃:

 $n_{HCl}\,{=}\,M_{HCl}$. $V_{HCl}\,{=}\,0.1000$. 2Y = B mmol

At the end-point, for B mmol HCl, there is $B/2 \text{ mmol } Na_2CO_3$. Because 2 mol HCl react with 1 mol Na_2CO_3 according to the neutralization reaction.

1 mmol Na ₂ CO ₃	is 106 mg	If 25 mL of sample	contain 53B mg of Na ₂ CO ₃ ,
B/2 mmol Na ₂ CO ₃	is 53B mg.	100 mL of sample	contain 4 x 53B mg of Na ₂ CO ₃ .

Report the results in terms of mg of analyte per 100 mL of sample.

B. Only one sample can be used for the titration of these analytes. Take a 25 mL portion of sample, add 3-5 drops of phenolphthalein indicator and titrate the sample with standard HCI until the indicator turns colorless. Record the titrant volume where the indicator changes color (V_1) . Afterwards, add 3-5 drops of methyl orange indicator and perform the titration until the color turns into red. Again, note the HCl volume where methyl orange indicator changes color (V_2) .

The volumes of HCl solution required for analytes can be calculated as showed below:

 $V_{NaOH} = V_1 - V_2 \quad mL \qquad \{ V_{NaOH} = (X + Y) - (Y) \}$ $V_{NaOH} = X \quad mL \qquad and$ $V_{Na2CO3} = 2 x V_2 \quad mL \qquad \{ V_{Na2CO3} = 2 x Y \}$ $V_{Na2CO3} = 2Y \quad mL$

Similarly, the amounts of the analytes can be calculated as described above.

2.1.2. Alkalimetry

Standard base solutions are prepared using NaOH, KOH or Ba(OH)₂. Because it is cheap, the most used base solution is NaOH. However, due to its dissolution in alcohol, KOH is used for titration in alcoholic medium and Ba(OH)₂ solution is used for titration of organic acids.

Preparation of 0.1 M Sodium Hydroxide Solution

Solid NaOH is highly hygroscopic (it absorbs water from the air) and thus it cannot be accurately weighed. It also absorbs carbon dioxide from the air, forming sodium carbonate and thereby reducing the amount of sodium hydroxide present. This means that a NaOH solution of known molarity cannot be directly prepared without resorting to an air-and-water-free environment. In cases like this we need to use an acid as the primary standard (potassium hydrogen phthalate) or an acid solution as the secondary standard (standardized HCl solution) to determine the exact concentration of the NaOH solution.

NaOH quantity (**m**_{NaOH}, g), which is required to prepare 1.0 L 0.1 M solution, is calculated as follows:

 $\mathbf{m}_{NaOH} = \underline{0.1 \text{ mol NaOH}} \cdot \underline{40 \text{ g NaOH}}$ 1 mol NaOH

 $m_{NaOH} = 4 g NaOH$

Weigh out 4 g NaOH and dissolve the base in some distilled water. Then transfer the solution to 1.0 L volumetric flask and make up the volume to 1.0 L with distilled water.

Standardization of 0.1 M NaOH Solution using a Standard Solution of HCl

Pipette 10.0 mL of standardized HCl solution into a flask and add 3-4 drops of methyl orange or phenolphthalein indicator. Fill the burette with NaOH solution prepared and the titrant is slowly added to the solution being titrated until the indicator changes color. Repeat the titration with at least three samples, record the average off all titrations and calculate the real molarity of the NaOH solution as stated below. Record the value on the bottle lable.

 $M_{\rm HCl}$. $V_{\rm HCl}$ = $M_{\rm NaOH}.~V_{\rm NaOH}$

2.1.2.1. Determination of Sulphuric Acid

Transfer 25.0 mL of sample solution with a pipette to a conical flask and dilute with distilled water about 75-100 mL. Add 3-5 drops of phenolphthalein indicator and titrate the sample with standard NaOH until the indicator turns pink. Repeat the titration at least three times and record the average of titrant volumes consumed.

Calculation:

? m H₂SO₄= V mL NaOH. <u>0.1 mol NaOH</u>. <u>1 mol H₂SO₄</u>. <u>98 g H₂SO₄</u>. <u>100mL</u> 1000 mL NaOH 2mol NaOH 1 mol H₂SO₄ 25mL

II. Solution Route:

The mole number of H_2SO_4 : $n_{NaOH} = M_{NaOH}$. $V_{NaOH} = 0.1$. V = A mmol NaOH At the end-point, for A mmol NaOH, there is A/2 mmol H₂SO₄.

1 mmol H ₂ SO ₄	is 98 mg	If 25 mL of sample	contain 49A mg H ₂ SO ₄ ,
A/2 mmol H ₂ SO ₄	is 49A mg.	100 mL of sample	contain 4 x 49A mg H ₂ SO ₄ .

Report the result in terms of mg of analyte per 100 mL of sample.

2.2. Redox Titrations

When electrons are transferred from one atom to another in the substances reacting during a reaction, such reactions are called redox reactions. In a redox reaction, the element-losing electron is oxidized, while the element-gaining electron is reduced. The substances containing an element that losses electron are defined as reducing agent, the substances containing an element that gains electron are defined as oxidizing agent. A substance in the low oxidation step in the solution is converted to the compound in the higher oxidation step by reacting with an oxidizing agent. The amount of reducing agent is calculated using the concentration of the oxidizing agent solution and the volume consumed in the titration. Similar calculations apply for the amount of oxidizing agent.

Titrations performed by oxidation and reduction reactions are called redox titration. If the solution used in the titration is an oxidizing agent solution, the analytical method is called

oxidimetry, if the solution used in the titration is a reducing agent solution, the analytical method is called reductimetry.

2.2.1. Manganometry

Redox titrations using potassium permanganate are called manganometry. Potassium permanganate is a strong oxidizing. Depending on pH of the medium, the reactions can be as follows:

a) In strong acidic mediums

$$MnO_4^- + 5e^- + 8H^+ \longrightarrow Mn^{2+} + 4H_2O$$
 $E^o = 1,51 V$

b) In weak acidic, weak basic and neutral mediums

 $MnO_4^- + 3e^- + 2H_2O \longrightarrow MnO_2 + 4OH^- E^o = 1,70 V$

c) In strong basic mediums

$$MnO_4^- + e^- + 2H_2O \longrightarrow MnO_4^{2-} E^{\circ} = 0,56 V$$

The permanganate solution is one of the most preferred solutions for redox titrations, due to the reasons such as the ability to oxidize even weaker reducing agents and no need for an indicator to show the turning point during titration.

Preparation of 0.02 M Potassium Parmanganate Solution

Weigh out 3.16 g of KMnO₄ (Mw: 158 g/mol) and dissolve it in 1.0 L of distilled water. Heat to boiling and keep hot for about 15-30 min. After cooling, filter the solution through a fine-porosity filtering crucible. Transfer the solution to a clean glass-stoppered dark bottle and keep away from sunlight.

Standardization of 0.02 M KMnO4 Solution with Sodium Oxalate

As₂O₃, KI, iron wire, K₄[Fe(CN)₆].3H₂O, Na₂C₂O₄ or H₂C₂O₄.2H₂O can be used to determine the exact concentration of the KMnO₄ solution.

Dry $Na_2C_2O_4$ for at least 1 h at 105-110 ^{0}C and cool in a desiccator. Dissolve 0.1 g of the dried $Na_2C_2O_4$ in 50 mL of distilled water in a conical flask. Transfer 10.0 mL of 1.0 M H₂SO₄ solution and heat the content of the flask up to 80-90 °C. Titrate until the single drop

of potassium permanganate is enough for the solution to get purple. If the amount of acid is not enough, brown precipitate of MnO₂ can be formed. Repeat the titration with at least three samples, record the average off all titrations and calculate the real molarity of the KMnO₄ solution as stated below. Record the value on the bottle lable.

 $2MnO_4^{-}+5C_2O_4^{2-}+16H^+ \longrightarrow 2 Mn^{2+} + 10 CO_2 + 8 H_2O$

Calculations:

Chemical reaction above is observed in the titration of $Na_2C_2O_4$ with KMnO4 under acidic conditions.

Specimen results:

Average of accurate titres (V_{KMnO4}): 15.0 mL

Weight of $Na_2C_2O_4 = 0.1000 \text{ g}$

 $0.1000 \text{ g } \text{Na}_2\text{C}_2\text{O}_4 = 15.0 \text{ mL KMnO}_4 \cdot \underline{X \text{ mol KMnO}_4} \cdot \underline{5 \text{ mol Na}_2\text{C}_2\text{O}_4} \cdot \underline{134 \text{ g Na}_2\text{C}_2\text{O}_4}$ $1000 \text{ mL KMnO}_4 \cdot 2 \text{ mol KMnO}_4 \cdot 1 \text{ molNa}_2\text{C}_2\text{O}_4$

X=0.0198 M KMnO₄, real concentration of the solution.

II. Solution Route:

While, 134 g Na₂C₂O₄

134 g Na₂C₂O₄is 1 mol0.1000 gis X mol.X= 7.46 x 10⁻⁴ mol Na₂C₂O₄

According to the reaction above;

2 mol of KMnO₄ react with 5 mol of $C_2O_4^{2-}$, then <u>X mol of KMnO₄</u> react with 7.46 x 10⁻⁴ mol $C_2O_4^{2-}$. X= 2.98 x 10⁻⁴ mol of KMnO₄ is required.

15.0 mL of KMnO4 solutionhave $2.98 \times 10^{-4} \mod of KMnO_4$ 1000 mL of KMnO4 solutionhave X mol of KMnO4.X= 0.0198 mol/L KMnO4 = 0.0198 M KMnO4

2.2.1.1. Determination of Nitrite Ion

Nitrite ion under acidic conditions transforms as follows:

$$3 \text{ NO}_2^- + 3\text{H}^+ \longrightarrow \text{HNO}_3 + 2 \text{ NO} + \text{H}_2\text{O}$$

In order to prevent its transformation, acid solution can be added to the titrant.

Transfer 5.0 mL of standard KMnO₄ solution to a conical flask, dilute it with 50 mL of distilled water and add 5.0 mL of 1.0 M H_2SO_4 solution. Fill the burette with nitrite sample and titrate the KMnO₄ solution with sample solution until the solution changes its color from purple to colorless. Repeat the titration at least three times and record the average of the sample volumes consumed.

 $2MnO_4^- + 5 NO_2^- + 6 H^+ \longrightarrow 2 Mn^{2+} + 5 NO_3^- + 3H_2O$

Calculations:

Calculate the amount of nitrite according to chemical reaction above.

Specimen results:

Average of the sample volumes consumed: 10.0 mL

 $M_{KMnO4} = 0.0200 M$

 $V_{KMnO4} = 5.0 mL$

 $Mw_{NO2} = 46 \text{ g/mol}$

While,

For 10 mL of nitrite sample are required 5.0 mL of KMnO₄ solution

<u>for 100 mL X mL</u>

 $X = 50 \text{ mL of KMnO}_4$ solution are required.

? $m_{NO2}=50 \text{ mL KMnO}_4 \cdot 0.0200 \text{ mol KMnO}_4 \cdot 5 \text{ mol NO}_2^2 \cdot 46 \text{ g NO}_2^2$ 1000 mL KMnO₄ 2 mol KMnO₄ 1 mol NO₂⁻

 m_{NO2} = 115 mg/100mL

II. Solution Route:

While,

1000 mL of KMnO4 solutionhave 0.0200 mol of KMnO4,50 mL of KMnO4 solutionhave X mol of KMnO4.X= 1 x 10 -3 mol KMnO4

According to the reaction occured,

2 mol KMnO₄ react with 5 mol NO₂⁻, then <u>1 x 10 ⁻³ mol KMnO₄ react with X mol NO₂⁻.</u> $X= 2.5 x 10 ^{-3} mol NO₂^{-}$

1 mol NO₂⁻ is 46 g 2.5 x 10⁻³ mol NO₂⁻ is X g. X= 0.115 g = 115 mg NO₂⁻/100 mL

2.2.1.2. Determination of Oxalate Ion (C2O42-)

Transfer 25.0 mL of sample solution with a pipette to a conical flask and dilute with distilled water about 100 mL. Add 10.0 mL of 1.0 M H_2SO_4 and heat the content of the sample up to 80-90 °C. Fill the burette with KMnO₄ solution and titrant is slowly added to hot sample solution until the solution changes its color from colorless to purple. Repeat the titration at least three times and record the average of titrant volumes consumed.

Calculations:

 $2MnO_4^- + 5C_2O_4^2 + 16H^+ \longrightarrow 2Mn^{2+} + 10CO_2 + 8H_2O$

Calculate the amount of oxalate according to chemical reaction above.

Specimen results:

Average of the titrant volumes consumed (V_{KMnO4}): 5.0 mL

 $M_{KMnO4} = 0.0200 M$

Mwc204= 88 g/mol

? m C₂O₄²⁻⁼ 5.0 mL KMnO₄. <u>0.0200 mol KMnO₄</u>. <u>5 mol Na₂C₂O₄</u>. <u>88 g C₂O₄²⁻</u>. <u>100 mL</u> 1000 mL KMnO₄ 2mol KMnO₄ 1 mol C₂O₄²⁻ 25 mL

 $= 88 \text{ mg } C_2 O_4^2 / 100 \text{ mL}$

2.2.2. Iodometry

Iodine, which is an oxidizing agent, reduces itself to iodide while oxidizing others in its reactions.

 $I_2 + 2e^- \longrightarrow 2I^-$

Titrations using adjusted iodine solution is called iodimetry, the titrations using quantitation of an oxidant performed by titration of iodine, which results from reaction of an oxidizing agent with iodide, with thiosulphate solution is called iodometry.

For quantitation of an oxidizing analyte in iodometric titrations, the medium is first acidified and then excess KI is added. In the presence of the oxidizing agent, iodide is oxidized to iodine. The emerging iodine reacts with excess iodide and forms highly soluble triiodide in water:

 $I_2 + I^- \longrightarrow I_3^-$

When the emerging triiodide/iodine is titrated with the adjusted thiosulfate solution,

$$I_3^- + 2S_2O_3^{2-} \longrightarrow 3I^- + S_4O_6^{2-}$$

Iodine is reduced to iodide according to the reaction, while thiosulfate is oxidized to tetrathionate. The equivalent amount of thiosulfate solution consumed at the end of the titration is equal to the oxidizing analyte and the quantitation is carried out based on this equation.

Starch is used as an indicator in iodometric titrations. However, as the starch decays in the acidic medium, it should be added to the medium at the end of the titration. When red-brown color resulting from iodine turns into yellow during titration, the starch should be added to the medium and the titration with thiosulfate solution should be continued until the blue color is removed.

Preparation of 0.1 M Sodium Thiosulphate Solution

Weigh about 24,82 g Na₂S₂O₃.5H₂0 (Na₂S₂O₃.5H₂0; M_A =248,19 g/mol) into a conical flask, dissolve with distilled water, transfer to a 1.0 L volumetric flask and dilute to mark with distilled water and mix well.

Standardization of 0.1 M Na₂S₂O₃ Solution

 $Na_2S_2O_3$ is not a primary standard and thus a freshly prepared solution of this chemical must be standardized. For this purpose, primary standards ($K_2Cr_2O_7$, KIO_3 , $KBrO_3$ or pure copper wire) or standardized solutions as the secondary standard (standardized KMnO₄ or iodine solutions) can be used to determine the exact concentration of the $Na_2S_2O_3$ solution.

Weigh about 1 g of KI and transfer to a 250 mL conical flask. Dissolve in 50 mL of distilled water and add 2.0 mL of concentrated HCl solution. Mix well until the KI dissolves. Transfer 5.0 mL of standard KMnO₄ solution to the conical flask. Cover the flask with a watch glass and store in the dark for 10 min in order to complete the reaction.

Fill the burette with Na₂S₂O₃ solution prepared and after 10 min, titration is carried out until the single drop of Na₂S₂O₃ makes the solution colorless. Repeat the titration at least three times, find the average of titrant volumes and calculate the real molarity of the Na₂S₂O₃ solution. Record the value on the bottle lable.

Chemical reactions occured between KMnO₄ and KI and during titration may be represented as:

 $2 \text{ MnO}_{4}^{-} + 15 \text{ I}^{-} + 16 \text{ H}^{+} \longrightarrow 2 \text{ Mn}^{2+} + 5 \text{ I}_{3}^{-} + 8\text{H}_{2}\text{O}$ $\text{I}_{3}^{-} + 2\text{S}_{2}\text{O}_{3}^{2-} \longrightarrow 3\text{I}^{-} + \text{S}_{4}\text{O}_{6}^{2-}$

There is this equation at the end point:

 $M_{KMnO4} \ge M_{Na2S2O3} \ge V_{Na2S2O3}$

2.2.2.1. Determination of Copper

Transfer 25.0 mL of the sample solution into a conical flask, dilute it with 50 mL of distilled water and adjust pH to 4-4.5 with diluted CH₃COOH solution. Add 1 g of solid KI or 10 mL of 10% KI solution. After 1-2 min, the solution will turn a dark-brown color and immediately titrate it with the standardized thiosulfate solution. When the color of the solution becomes very pale yellow add 1 mL of starch indicator. Continue the titration until the blue color of the

starch complex just disappears. Repeat the titration at least three times and find the average of titrant volumes.

Calculations

Chemical reactions occured are:

 $2 \operatorname{Cu}^{2+} + 4 \operatorname{I}^{-} \longrightarrow 2 \operatorname{CuI} + \operatorname{I}_2$

 $2 S_2 O_3^{2-} + I_2 \longrightarrow 2 I^- + S_4 O_6^{2-}$

Calculate the amount of copper according to chemical reactions above.

Specimen results:

Average of the titrant volumes consumed (V_{Na2S2O3}): 10.0 mL

 $M_{Na2S2O3} = 0.1000 M$

 $\begin{aligned} Mw_{Cu} &= 65 \text{ g/mol} \\ \textbf{? m Cu}^{2+} &= 10.0 \text{ mL Na}_2S_2O_3\textbf{. } \underline{0.1000 \text{ mol Na}_2S_2O_3\textbf{. } \underline{1 \text{ mol Cu}^{2+}} \textbf{. } \underline{64 \text{ g Cu}^{2+}}\textbf{. } \underline{100 \text{ mL}} \\ & 1000 \text{ mL Na}_2S_2O_3 \textbf{. } \underline{1 \text{ mol Na}_2S_2O_3} \textbf{. } \underline{1 \text{ mol Cu}^{2+}} \textbf{. } \underline{25 \text{ mL}} \\ &= 0.256 \text{ g Cu}^{2+}/100 \text{ mL} \end{aligned}$

2.2.3. Bromometry

The relatively high standard oxidation strength of a redox couple BrO_3^-/Br^- system ($E^0 = +1.44 \text{ V}$) indicates that potassium bromate is a strong oxidizing agent. The bromate is quantitatively reduced to bromine in the direct titration of the reducing agents in sufficient strength with potassium bromate in an acidic medium and the following reaction takes place:

 $BrO_3^- + 6H^+ + 6e^- \longrightarrow Br^- + 3H_2O$

As (III), Sb (III), Sn (II), Tl (I), Fe (CN)₆⁴⁻, hydrazine and many other reducing agents can be directly titrated with the bromate solution and they are determined. Direct titrations with KBrO₃ are performed in the presence of indicators such as methyl orange, methyl reds, etc.

Many substances are not directly oxidized with potassium bromate, but react quantitatively with excess elemental bromine. For this purpose, the system is first acidified to form free bromine in the known amount and the excess amount of KBr is added to the medium. Subsequently, a certain amount of KBrO₃ in the form of solid or standard solution is added to the medium and elemental bromine is formed in known quantities.

$$BrO_3^- + 5Br^- + 6H^+ \longrightarrow 3Br_2 + 3H_2O$$

Without reaction, the excess bromine is reacted with excess KI and the iodine released is titrated with the thiosulfate solution.

$$Br_2 + 2I^- \longrightarrow I_2 + 2Br^-$$

 $I_2 + 2S_2O_3^{2-} \longrightarrow 2I^- + S_4O_6^{2-}$

Since the consumed thiosulfate solution corresponds to the excess of the standard bromate solution, the difference between the initial solution of bromate and its excess is used to calculate the amount of the analyte. Quantitative determination of many metal ions and some organic compounds such as phenols and aniline can be carried out indirectly by means of potassium bromate solution.

Preparation of 0.02 M Potassium Bromate Solution

Dry potassium bromate at 120 0 C at least 1 h and cool in a desiccator. Weigh about 3.34 g KBrO₃ (M_A: 167 g/mol) into a 1 L volumetric flask. Dilute to the mark with distilled water and mix thoroughly.

Standardization of 0.02 M KBrO₃ Solution

Transfer 10.0 mL of KBrO₃ solution prepared to the conical flask, add 2.0 mL of concentrated HCl solution and 1 spoon of solid KI. Cover the flask with a watch glass and store in the dark for 10 min in order to complete the reaction. Fill the burette with standardized Na₂S₂O₃ solution and after 10 min, titration is carried out until the single drop of Na₂S₂O₃ makes the solution colorless. Repeat the titration at least three times and find the average of titrant volumes.

Chemical reactions occured between BrO₃⁻ and I⁻ and during titration as follows:

 $BrO_3^- + 6I^- + 6H^+ \longrightarrow 3I_2 + Br^- + 3H_2O$ $I_2 + 2S_2O_3^{2-} \longrightarrow 2I^- + S_4O_6^{2-}$

Calculate the real molarity of the KBrO₃ solution.

$M_{Na2S2O3} \times V_{Na2S2O3} = M_{KBrO3} \times V_{KBrO3}$

2.2.3.1. Determination of Arsenic(III)

Pipette 25.0 mL of sample solution into a conical flask, dilute it with 50-75 mL of distilled water and add 15.0 mL of concentrated HCl solution. Add 2-3 drops of methyl orange indicator (red color) and titrate slowly the sample with standard KBrO₃ solution till the indicator turns colorless. Repeat the titration at least three times and record the average of titrant volumes consumed.

Calculations:

 $BrO_3^- + 3As^{3+} + 9H_2O \longrightarrow H_3AsO_4 + Br^- + 9H^+$

Specimen results:

Average of the titrant volumes consumed (V_{KBrO3}): 10.0 mL

$$\begin{split} M_{KBrO3} &= 0.0200 \text{ M} \\ M_{W As3^{+}} &= 75 \text{ g/mol} \\ \textbf{? m As^{3^{+}}} &= 10.0 \text{ mL KBrO_3} \cdot \underline{0.0200 \text{ mol KBrO_3}} \cdot \underline{3 \text{ mol As}^{3^{+}}} \cdot \underline{75 \text{ g As}^{3^{+}}} \cdot \underline{100 \text{ mL}} \\ &1000 \text{ mL KBrO_3} \quad 1 \text{ mol KBrO_3} \quad 1 \text{ mol As}^{3^{+}} \text{ 25 mL} \end{split}$$

? = $180 \text{ mg As}^{3+}/100 \text{ mL}$

II. Solution Route:

While,

1000 mL of KBrO3 solutionhave 0.0200 mol of KBrO310.0 mL KBrO3 solutionhave X mol. $X = 2 \times 10^{-4} \mod KBrO3$ react with 3 mol As³⁺,1 mol BrO3⁻react with 3 mol As³⁺, $2 \times 10^{-4} \mod BrO3^{-}$ react with X mol As³⁺. $X = 6 \times 10^{-4} \mod As^{3+}$

1 mol As ³⁺	is 75 g	If 25 mL	contain 45 mg of As^{3+} ,	
$6 \ge 10^{-4} \mod As^{3+}$	is X g.	<u>100 mL</u>	contain X mg As ³⁺ .	
$X=4.5 \times 10^{-2} \text{ g As}^{3+} = 45 \text{ mg As}^{3+}$		X= 180 mg As	$X=180 \text{ mg As}^{3+}/100 \text{ mL}$	

2.3. Precipitation Titrations

Precipitation titrations result in compounds with limited solubility during titration. The zinc, sulphate, molybdate phosphate, oxalate, mercury (I) ions can be quantitatively determined using potassium ferrocyanide, lead nitrate, lead acetate, barium chloride, sodium chloride solutions as titrant. However, when it is said precipitation titrations the first thing that comes to mind is the usage of more silver nitrate and determinations of chlorine, bromide and iodide. These titrations, in which silver ions are used, are also called Argentometry. Argentometric titrations are divided into three groups as Mohr, Volhard and Fajans methods.

Preparation of 0.1 M Siver Nitrate Solution

Dry about 20 g of AgNO₃ at 120 $^{\circ}$ C for at least 2 h and cool in a desiccator. Weigh 17 g of the salt into a conical flask, dissolve with distilled water, transfer to a 1 L volumetric flask and dilute to the mark with distilled water and mix thoroughly.

Standardization of the AgNO3 Solution

Dry pure NaCl for 1- 2 h at 250-350 °C and cool in a desiccator. Weigh 2,923 g into a volumetric flask and dissolve in 500 mL of distilled water. Molar concentration of this solution is 0.1 M. Pipette 25.0 mL of the solution into a conical flask, dilute it with 50-75 mL of distilled water and add 10 drops of fluorescein. Titrate with AgNO₃ solution prepared until the precipitate turns pink. Repeat the titration at least three times and record the average of titrant volumes consumed.

 $Ag^+ + Cl^- \longrightarrow AgCl$

Calculations:

2.923/20= 0.1461 g NaCl=V mL AgNO₃ . <u>X mol AgNO₃</u> . <u>58.44 g NaCl</u> =M AgNO₃ 1000 mL AgNO₃ 1 mol NaCl

2.3.1. Determination of Bromide Ion

Pipette acuurately 25.0 mL of the sample solution into a conical flask and dilute it to 75-100 mL with distilled water. Add 2-3 mL 6.0 M CH₃COOH and 10 drops of eosine indicator. Titrate with standardized AgNO₃ solution to the end point where the color of the precipitate just changes to pink.

Calculations:

Chemical reaction occured during titration:

Ag⁺ + Br⁻ AgBr <u>Specimen results:</u> M AgNO3=0.1000 M V AgNO3 = 10.0 mL MwBr= 80 g/mol ? m Br⁻=10.0 mL AgNO3 $\cdot 0.1000 \text{ mol AgNO3} \cdot 1 \text{ mol Br}^{-}$ $\cdot 80 \text{ g Br}^{-} \cdot 100 \text{ mL}$ 1000 mL AgNO3 $\cdot 1 \text{ mol AgNO3} \cdot 1 \text{ mol Br}^{-}$ 25 mL

? = 320 mg Br/100 mL

II. Solution Route:

While, $1000 \text{ mL of AgNO}_3$ solutionhave 0.1000 mol of AgNO}_3 $10.0 \text{ mL of AgNO}_3$ solutionhave X mol. $X=1 \times 10^{-3} \text{ mol AgNO}_3$

At the end of the titration, the mole number of AgNO₃ equals to the mole number of bromide.

1 mol Br ⁻	is 80 g,	If 25 mL	contain 80 mg of Br ⁻ ,
<u>1 x 10⁻³ mol Br⁻</u>	is X g.	<u>100 mL</u>	contain X of mg Br ⁻ .
$X=8.0 \text{ x } 10^{-2} \text{ g Br}^- = 80 \text{ mg Br}^-$		X= 320 mg Br ⁻ /100 mL	

2.4. Complexometry

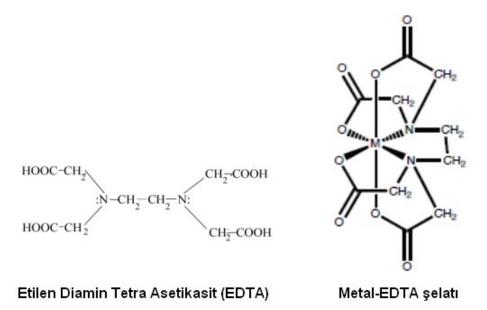
The new structure formed by one or more central atoms and charged or uncharged ion called the ligands attached to them or ion groups or molecules, is called **complex**. If the central atom is one, it is called a mononuclear complex, and if the central atom is a few, it is called polynuclear complexes. Central atom functions as electron acceptor (acceptor), ligand functions as electron donor (donor).

The number of groups attached to the central atom is called the number of ligands (= number of coordination). A central atom can usually accept ligands twice its charge. For example, as Ag has valence of +1 in Ag(NH₃)₂⁺ it can accept maximum two ligands and as Cu has valence of +2 it can accept maximum four ligands.

If a compound contains more than one group that is an electron donor, several groups of the same molecule coordinate with the same metal ion. Complexes formed by the coordination of several groups on the same ligand with the same metal ion are thus called **chelate complexes**.

EDTA Titrations

Ethylene Diamine Tetra Acetic Acid (EDTA) is the most commonly used as chelating agent in practical applications. EDTA forms 1: 1 complexes with +2 and +3 valence ions. EDTA forms the chelate complexes to be hexadentate with metals using six unduplicated electron pairs, two on nitrogen atoms and four on oxygen in the carboxyl groups.



EDTA is insoluble in water. To dissolve in water, the compound containing the disodium salt should be used. On the market, these are sold in titles such as Komplekson® III, Titriplex® III.

EDTA is shown as (HY_4) and disodium salt is shown as $(Na_2H_2Y.2H_2O)$. The ions in aqueous solution are also shown as H_2Y^{2-} . The reaction of this ion with metal ions of different valence is as given below.

 $Me^{2^{+}} + H_{2}Y^{2^{-}} \longrightarrow MeY^{2^{-}} + 2 H^{+}$ $Me^{3^{+}} + H_{2}Y^{2^{-}} \longrightarrow MeY^{-} + 2 H^{+}$ $Me^{4^{+}} + H_{2}Y^{2^{-}} \longrightarrow MeY + 2 H^{+}$ $Me^{n^{+}} + H_{2}Y^{2^{-}} \longrightarrow MeY^{(n-4)} + 2 H^{+}$

As can be seen in the equations, Me-Ligand ratio is 1 in EDTA complexes with metal ions.

EDTA titrations are usually performed in two ways.

<u>1- Direct Titration:</u>

In this method, the aqueous solution of metal salts is titrated with a sodium EDTA solution adjusted with the aid of a metallic indicator. For this reaction to occur thoroughly, titration is carried out in basic medium and by usually using ammonia buffer solutions with a pH of 10. This method can be applied to the determination of cations, which do not precipitate as hydroxides at pH = 10 and form stable chelate compounds with EDTA; For example; Mg, Ca, Sr, Ba, rare earth elements (Lanthanides), metals such as Th, Fe (III), Co, Cu, Pb and Bi can be determined by EDTA. Another requirement for cations to be titrated with this method is the presence of a suitable indicator.

<u>2- Indirect Titration:</u>

Some metals cannot be directly titrated since they precipitate in the form of hydroxides at pH 10 with EDTA. In this regard, the metal is treated with an excess of EDTA at low pH at a sufficient level. The solution is then buffered and it is adjusted to a high pH. The excess of EDTA is titrated using the appropriate indicator with adjusted Zn^{2+} or Mg^{2+} . Since the metal to be titrated in this determination is first complexed with EDTA, it does not precipitates when pH rises and it has no effect on the indicator reaction. This method is used in the determination of Co, Ni, Cu, Al, Fe, Ti and some other metals.

Buffer solutions: Since formation and stability of metal complexes depend on pH, most complexometric titration should be performed in buffered medium. For this purpose, pH 10 buffer is usually used.

<u>Preparation of ammonia-ammonium chloride solution (pH: 10 buffer)</u>: After 54 g of ammonium chloride is dissolved in approximately 200 mL of destilled water, 350 mL of concentrated ammonia solution (25%, d: 0.91 g / mL) is added and it is completed up to 1.0 L with distilled water in a volumetric flask. This buffer solution is suitable for all titrations, in which Erio T is used as an indicator.

The substances used as indicators in EDTA titrations are ligands that form complex with the metal ion in general. These substances are called metal indicators or monochromatic indicators. The indicator-metal complex of these indicators should be less stable than EDTA-metal complex. Erio-T, xylene orange, pyrocatechol violet, PAN, PAR, ditizone and murexite are the most commonly used indicators in these titrations.

Preparation of 0.1 M EDTA Solution

Dry $Na_2H_2C_{10}H_{12}O_2N_2.2H_2O$ at 80 °C for at least 1 h and cool in a desiccator. Weigh 37.225 g of the salt into a conical flask, dissolve with distilled water, transfer to a 1.0 L volumetric flask and dilute to the mark with distilled water. Mix well by inverting and shaking the tightly stoppered flask. Label this solution "Standard EDTA" and calculate its real molarity.

Standardization of 0.1 M EDTA Solution

Transfer 1.0 mL of Fe³⁺ solution (C_{Fe} =14 mg/mL) into a conical flask and dilute it with 50 mL of distilled water. Control pH of the solution; it should be 2.5 (if not, adjust with diluted NH₄OH or HCl). Add 0.5 mL of 5-sulfosalicylic acid indicator and titrate with EDTA solution prepared until the indicator turns from red to colorless.

Calculations:

Specimen results: $m_{Fe3+}= 14 \text{ mg}$ $V_{EDTA}= 2.6 \text{ mL}$ $0.014 \text{ g Fe} = 2.6 \text{ mL EDTA} \cdot \underline{X \text{ mol EDTA}} \cdot \underline{1 \text{ mol Fe}} \cdot \underline{56 \text{ g Fe}}$ $1000 \text{ mL EDTA} \cdot 1 \text{ mol EDTA} \cdot 1 \text{ mol Fe}$

X= 0.0961 M

II. Solution Route:

 While,

 56 g Fe
 is 1 mol

 0.014 g Fe
 is X mol.

 X= 2.5 x 10⁻⁴ mol Fe

At the end of the titration, the mole number of EDTA is 2.5×10^{-4} .

If 2.6 mL of EDTA solutioncontain 2.5 x 10-4 mol of EDTA1000 mL of EDTA solutioncontain X mol of EDTA.

X= 0.0961 mol/L EDTA

2.4.1. Determination of Magnesium-Zinc

Transfer 20.0 mL of the sample solution into a conical flask and dilute it with 100 mL of distilled water. Add 2-3 mL of pH 10 buffer solution and 2-3 drops of Erio-T indicator. Titrate with standardized EDTA solution until the indicator turns from red to blue. Note the total volume of titrant required (V₁) for magnesium and zinc. Take the second sample having the same volume and add 3 spoon of NH₄F as a masking agent. Dilute it to 100 mL with distilled water, add 2-3 mL of pH 10 buffer solution and 2-3 drops of Erio-T indicator. Titrate with standardized EDTA solution until the indicator turns from red to blue. Note the volume of titrant required (V₂) for only zinc.

Masking agent: EDTA is a widely applicable complexing agent as it will complex with almost any metal. This can be a problem if selectivity is desired however. Selectivity can be controlled through pH. A second method for adding selectivity is to add a competing reagent called a masking agent. A masking reagent reacts with one of the species and allows titration of the second. This can be applied to a simple binary mixture or to a more complex mixture. Floride, cyanide, hydroxide, sulfosalicylic acid, tartarate, citrate, ammonium and iodide can be used as a masking agent.

Calculations:

Specimen results: $M_{EDTA}= 0.1000 \text{ M}, V_1= 10.0 \text{ mL}, V_2= 4.0 \text{ mL}$ $V_2 = V_{Zn} = 4.0 \text{ mL},$ $V_1 - V_2 = V_{Mg} = 10.0 - 4.0 = 6.0 \text{ mL}.$? m Zn²⁺= 4.0 mL EDTA · <u>0.1000 mol EDTA</u> · <u>1 mol Zn²⁺</u> · <u>65 g Zn²⁺</u> · <u>100 mL</u> 1000 mL EDTA · <u>1 mol EDTA</u> · <u>1 mol Zn²⁺</u> · <u>20 mL</u> ? = 130 mg Zn²⁺/100 mL ? m Mg²⁺= 6.0 mL EDTA · <u>0.1000 mol EDTA</u> · <u>1 mol Mg²⁺</u> · <u>24 g Mg²⁺</u> · <u>100 mL</u> 1000 mL EDTA · <u>1 mol EDTA</u> · <u>1 mol Mg²⁺</u> · <u>24 g Mg²⁺</u> · <u>100 mL</u> 1000 mL EDTA · <u>1 mol EDTA</u> · <u>1 mol Mg²⁺</u> · <u>20 mL</u>

? = 72 mg Mg²⁺/100 mL

II. Solution Route:

1000 mL of EDTA solution have 0.1000 mol of EDTA

<u>4.0 mL EDTA</u> solution have X mol.

 $X= 4 \times 10^{-4} \text{ mol EDTA}$

At the end of the titration, the mole number of Zn^{2+} is 4 x 10⁻⁴.

1 mol Zn^{2+} is 65 gIf 20 mLcontain 26 mg of Zn^{2+} , $4 \ge 10^{-4} \mod Zn^{2+}$ is X g. $100 \mbox{ mL}$ contain X mg Zn^{2+} . $X = 2.6 \ge 10^{-2} \mbox{ g } Zn^{2+} = 26 \mbox{ mg } Zn^{2+}$ $X = 130 \mbox{ mg } Zn^{2+}/100 \mbox{ mL}$

1000 mL of EDTA solutionhave 0.1000 mol of EDTA6.0 mL EDTA cözeltisindehave X mol.X= 6 x 10⁻⁴ mol EDTA

At the end of the titration, the mole number of Mg $^{2+}$ is 6 x 10⁻⁴.

1 mol Mg2+is 24 gIf 20 mLcontain 14.4 mg of Mg2+ $6 \ge 10^{-4} \mod Mg^{2+}$ is X g. $100 \ mL$ contain X mg Mg2+.X= 1.44 x 10^{-2} g Mg^{2+} = 14.4 mg Mg^{2+}X= 72 mg Mg2+/100 mL

2.4.2. Determination of Total Hardness of Water

There are two types of hardness in water samples:

- 1. Temporary Hardness
- 2. Permanent Hardness

Temporary hardness is usually caused by the thermally unstable magnesium hydrogencarbonate and calcium hydrogencarbonate dissolved in the water from geological formations like limestone or chalk. Temporary hard water can be softened by boiling the water. Permanent hardness is caused by very soluble magnesium sulfate and slightly soluble calcium sulfate. Permanently hard water cannot be softened by boiling. Regardless of anion type, the total concentration of hardness sources is known as total hardness and it is expressed with equivalent to CaCO₃ or CaO.

- 1 France Degree (L); 10 mg/L CaCO₃ or 8.4 mg/L MgCO₃
- 1 German Degree (L); 10 mg/L CaO or 7.13 mg/L MgO
- 1 England Degree (L); 17.5 mg/L CaCO3 or 14.7 mg/L MgCO3

<u>Titrations:</u>

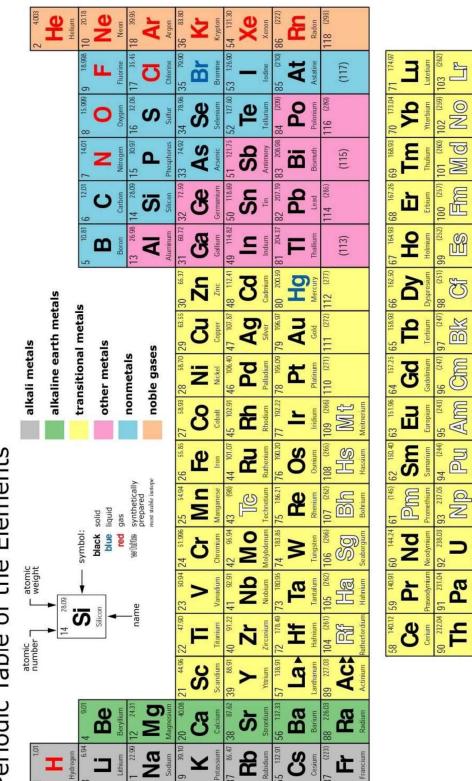
Total Hardness of Water: Take 25.0 mL of the water sample into a conical flask, add 1.0 mL of pH 10 buffer solution and 2-3 drops of Erio-T indicator. Titrate with standardized EDTA solution until the indicator turns from red to blue.

Temporary Hardness: Take 25.0 mL of the water sample into a conical flask and add 3-4 drops of methyl orange indicator. Titrate with standardized HCl solution to the end point.

Permanent Hardness = Total Hardness of Water - Temporary Hardness

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Periodic Table of the Elements