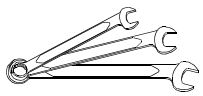
SAFETY PRECAUTIONS

X	Stopped engine
X	Block the starting mechanism
X	Shut off starting air supply
	Engage turning gear
	Shut off cooling water
	Shut off fuel oil
X	Shut off lubricating oil
	Lock turbocharger rotors

Data

Ref.	Description	Value	Unit
D-1	Weight of high-pressure pipe	34	kg
D-2	Tightening torque – High-pressure pipe	36	Nm

Standard Tools: See Section 913



10-120 Nm

Procedure >

Spare Parts

Plate – Item No.	Description	Qty
90806-58 083	O-ring	2
90806-58 095	O-ring	2
90806-58 178	O-ring	2

Procedure >