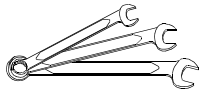
SAFETY PRECAUTIONS

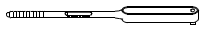
X	Stopped engine
X	Block the starting mechanism
X	Shut off starting air supply
X	Engage turning gear
	Shut off cooling water
X	Shut off fuel oil
X	Shut off lubricating oil
	Lock turbocharger rotors

Data

Ref.	Description	Value	Unit
D-1	Weight of high-pressure pipe	33	kg
D-2	Weight of hydraulic actuator	72	kg
D-3	Oil cylinder, inside diameter max.	71.2	mm
D-4	Piston rings, min. thickness	2.6	mm
D-5	Hydraulic actuator		
	– tightening torque or	300	Nm
	– tightening angle	25	°
D-6	Locking plate		
	– tightening torque	10	Nm

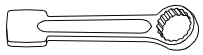
Standard Tools: See Section 913





10-120 Nm, 140-760 NM

2 x M12



Procedure >

Spare Parts

Plate – Item No.	Description	Qty

Procedure >